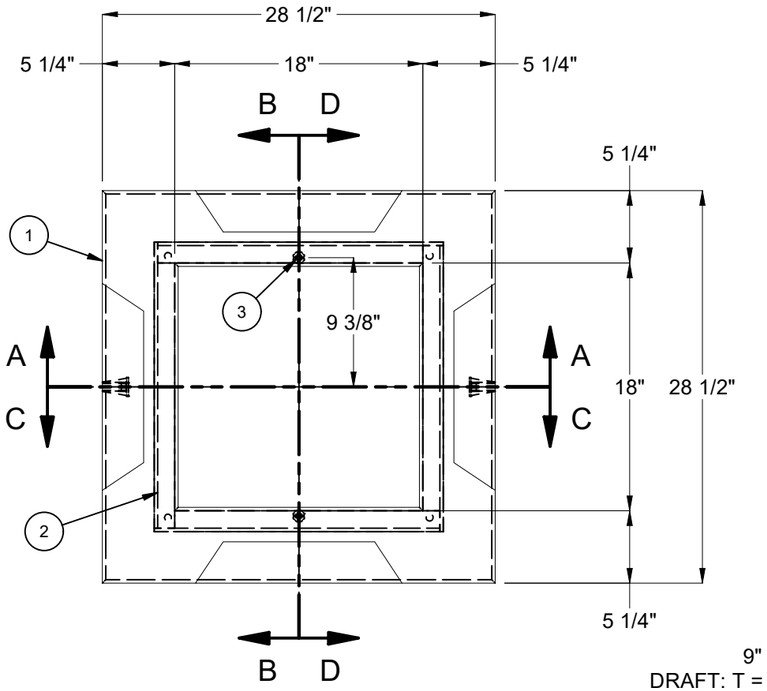
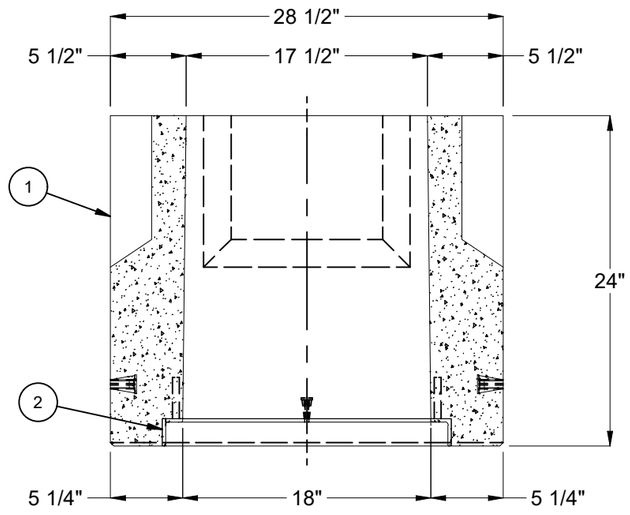
NOTES
■ DESIGNED IN ACCORDANCE WITH AASHTO HS20-44 TRAFFIC BRIDGE LOADING USING 5,500 PSI COMPRESSIVE STRENGTH CONCRETE AND 60,000 PSI YIELD STRENGTH ASTM A-706 STEEL REINFORCEMENT PER CALCS. #1818-R24-DI-THINWALL
■ ALL PARTS TO BE STENCILED: MFG DATE / JOB NUMBER / PRODUCT ID / WEIGHT.

BILL OF MATERIALS

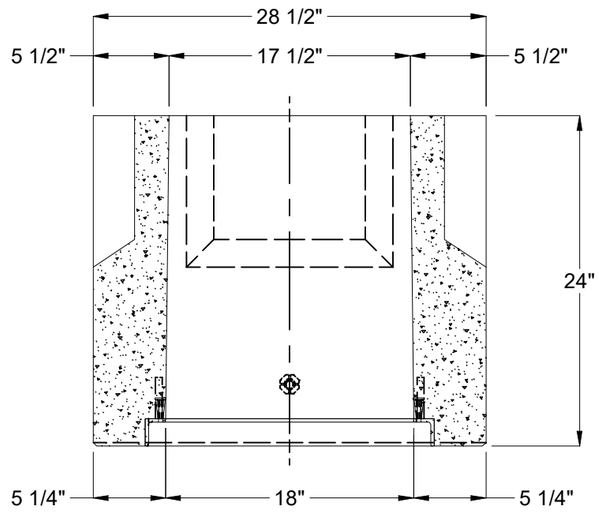
ITEM	UNIT QTY	QTY	PART NUMBER	DESCRIPTION
1	6.115 ft^3	6.115 ft^3	100024079	CONCRETE #19 SCC
2	1	1	100031489	BROOKS 1818-STEEL FRAME-TFC-GALV(N/S)
3	1	2	100002782	INSERT THREADED METAL 1/4-20 UNC 1.5IN
4	1	2	100002786	INSERT THREADED METAL 1/2-13 UNC 2-7/8IN
5	1	1	300156378	REINFORCING MAT 300156378



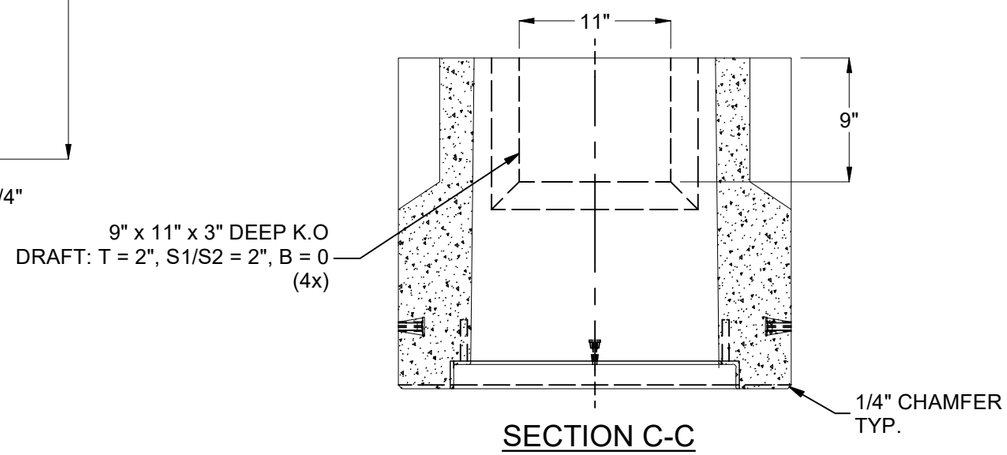
PLAN VIEW



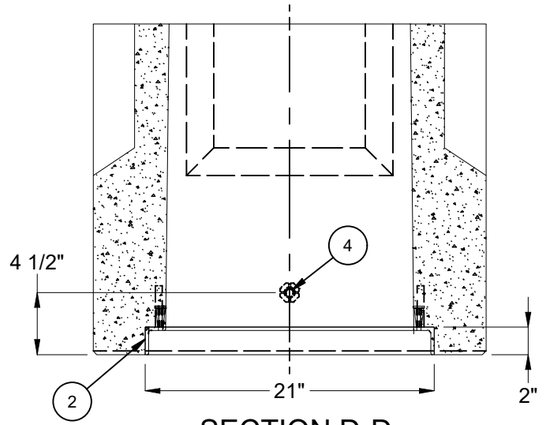
SECTION A-A



SECTION B-B



SECTION C-C

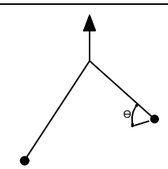


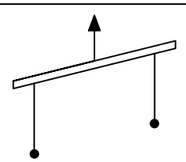
SECTION D-D

LIFTING NOTES
■ INSTALLATION: THIS CONCRETE PRODUCT IS DESIGNED TO BE LIFTED AT 5500 PSI WITH 2 LIFT CONNECTIONS EQUALLY LOADED TO 2 LIFTING POINTS AT A MINIMUM 60° SLING ANGLE, MEASURED FROM HORIZONTAL.
■ DEMOLDING: THIS CONCRETE PRODUCT IS DESIGNED TO BE LIFTED AT 2500 PSI WITH 2 LIFT CONNECTIONS EQUALLY LOADED TO 2 LIFTING POINTS AT A MINIMUM 90° SLING ANGLE, MEASURED FROM HORIZONTAL.
*All rigging shall be design by a qualified professional. Loading diagrams show illustrations of possible rigging setups to achieve the required sling angle and load leg equalization. Other valid rigging configurations are possible. A qualified professional must be consulted prior to lifting.

RIGGING DIAGRAMS*

INSTALLATION	F	DEMOLDING	G





BURY DEPTH:	0.0' - 0.0' to Top		
WATER LEVEL:	Below Structure	APPROX. WEIGHT:	938.2 Lbs
DESIGN SPEC:	ACI 318,ASTM C857	LOADING SPEC:	A-16 (AASHTO HS20-44)
REINFORCEMENT TYPE:	Rebar	LIFTING TYPE:	Insert

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REVISION HISTORY

REV	DESCRIPTION	DATE	APPROVED
B-1	INITIAL RELEASE IN INVENTOR	7/18/2024	

DESCRIPTION:	Top Riser 1818x24 Knockout Cast-In Frame CASTING LAYOUT	REV:	B-1
PART NUMBER:	200017627	DRAWN BY:	S. Woods
CREATED:	7/19/2024	MODIFIED:	7/19/2024
		SHEET:	1 OF 1

200017627.idw