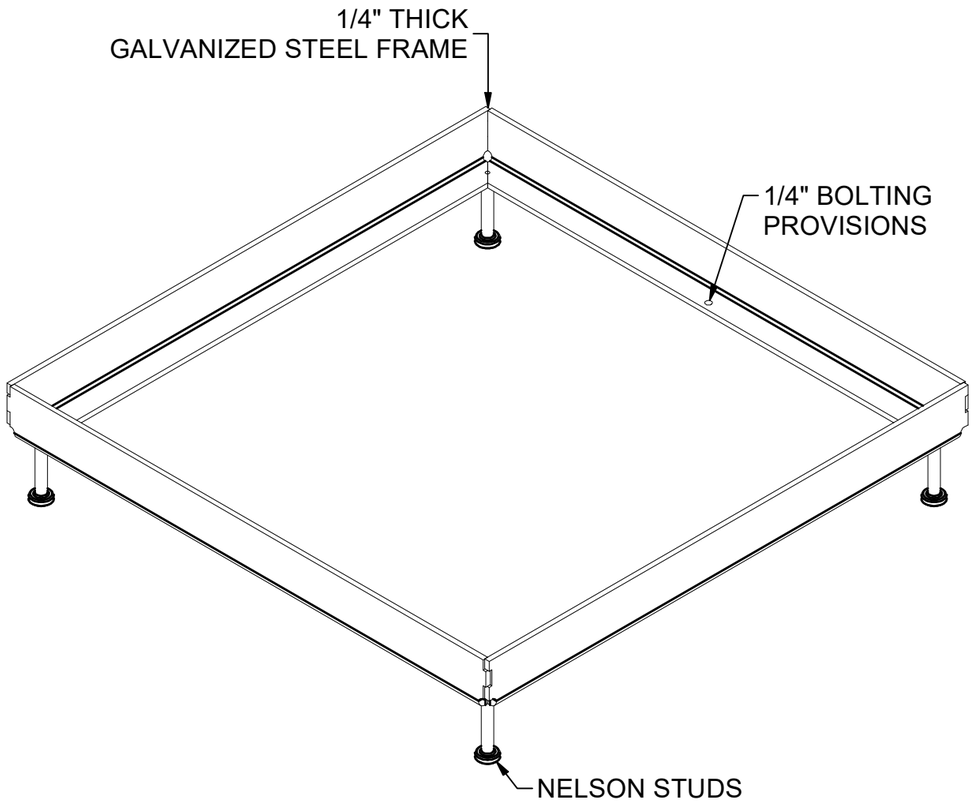

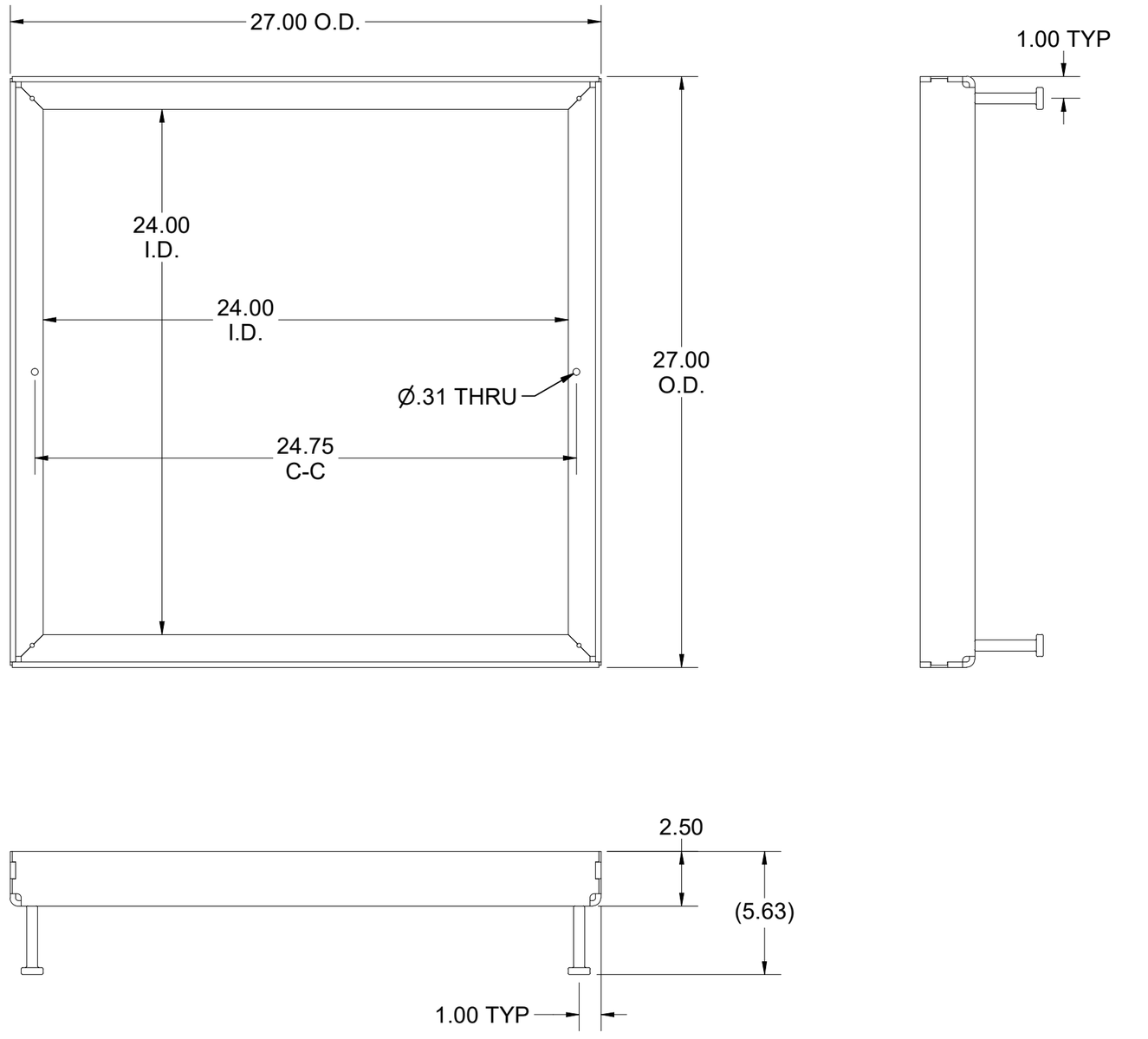

100031490.idw

LOADING CRITERIA: N/A

SURFACE:	Smooth	FINISH:	Galvanized
WEIGHT:	27.86 lbs	MARKING:	None

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DESCRIPTION: FAS-2424-CD-G-OH02-BRKS

24x24 Standard Frame Assembly (Loading Criteria Per N/A, Steel, Drop In, Smooth, Galvanized BRKS) 02

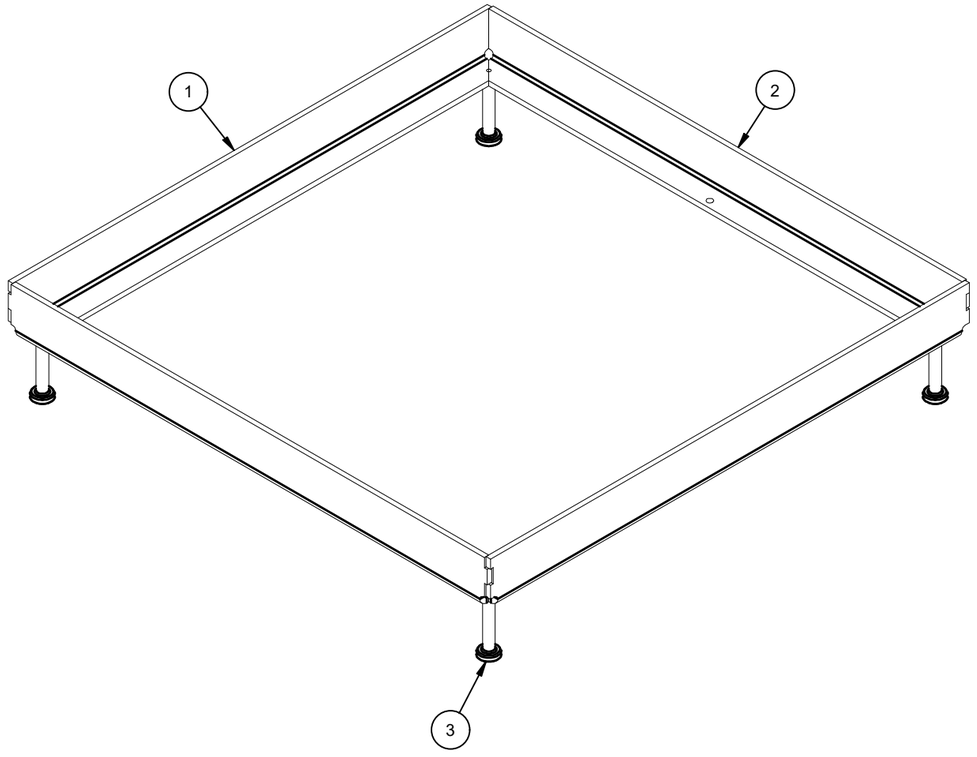
PART NUMBER:	100031490	DRAWN BY:	D. Parlee
CREATED:	5/21/2021	MODIFIED:	6/16/2025

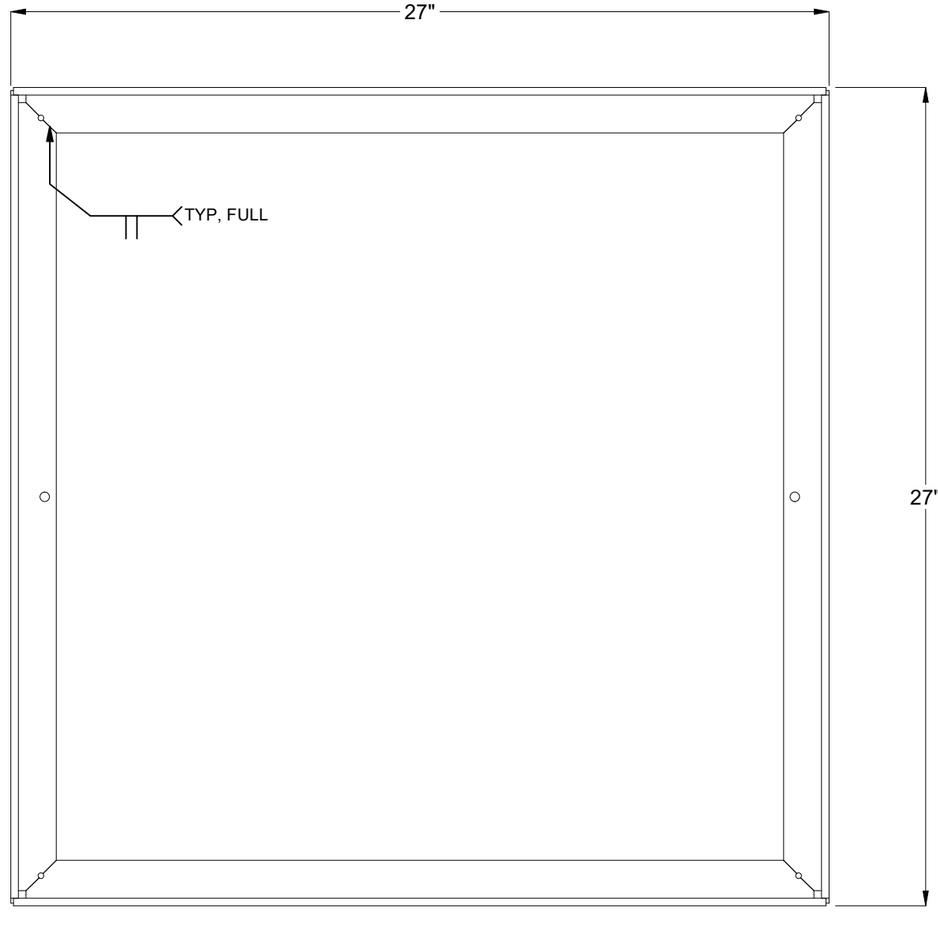
REV: A-2

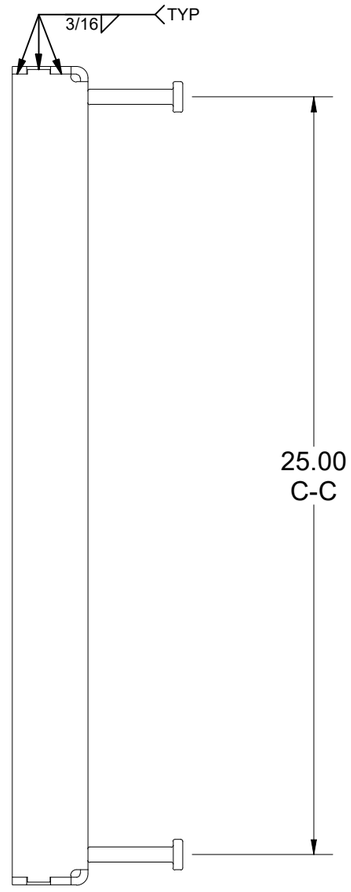
SHEET: 1

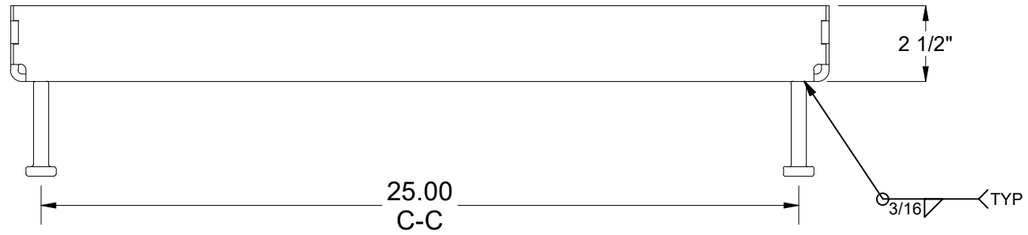
BILL OF MATERIALS

ITEM	ITEM QTY	QTY	PART NUMBER	DESCRIPTION	PART NAME
1	2	8.954 lbmass	100007735	Frame Component Steel Frame Side, Cast In	200092331
2	2	8.954 lbmass	100007735	Frame Component Steel Frame Side, Cast In	200092332
3	4	4	100007886	STUD NELSON WELD H4L-HEADED A36 1/2X3-1/8	100007886









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REVISION HISTORY		
DESCRIPTION	DATE	REVISED BY
CORRECTED OVERALL HEIGHT; CLEANED UP CORNERS; REMOVED PEM NUTS (TO MATCH ORIGINAL REQUEST)	6/16/2025	M. Newman

MATERIAL FINISH: Galvanized

MATERIAL SURFACE: Smooth

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PART NUMBER & DESCRIPTION: 100031490 FAS-2424-CD-G-OH02-BRKS

REV: A-2

WEIGHT: 27.86 Lbs

DRAWN BY: D. Parlee

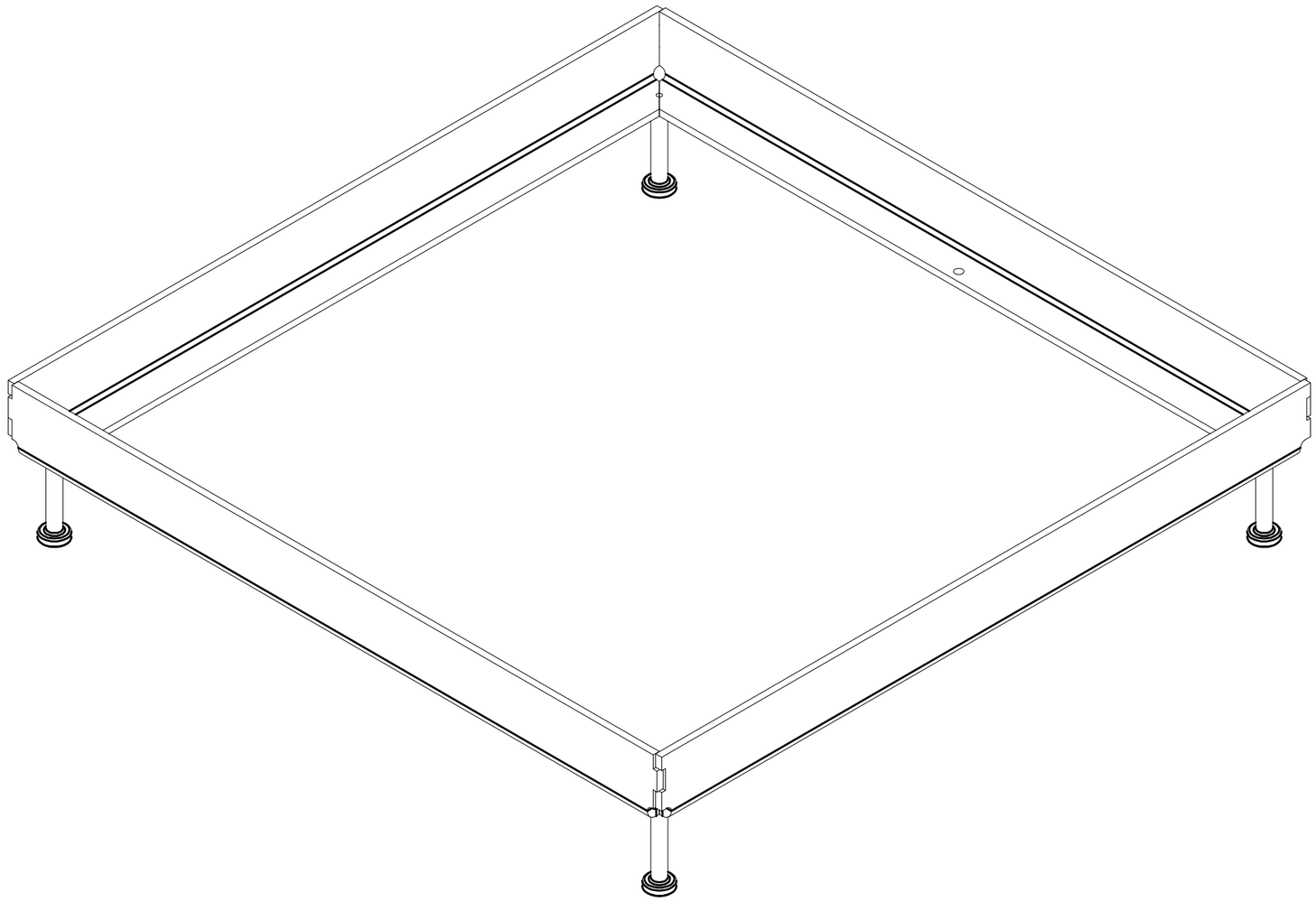
SHEET: 2

CREATED: 5/21/2021

MODIFIED: 6/16/2025

BURN LIST - BOM

PART NAME	ITEM QTY	QTY	DESCRIPTION	STOCK NUMBER	MATERIAL	MASS	SHEET
200092331	2	8.954 lbmass	Frame Component Steel Frame Side, Cast In	100007735	STL ASTM A36 SM-HRPO RAW .250	6.747 lbmass	04
200092332	2	8.954 lbmass	Frame Component Steel Frame Side, Cast In	100007735	STL ASTM A36 SM-HRPO RAW .250	6.733 lbmass	05



100031490.idw

MATERIAL FINISH: Galvanized

MATERIAL SURFACE: Smooth

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PART NUMBER & DESCRIPTION: 100031490 FAS-2424-CD-G-OH02-BRKS

REV: A-2

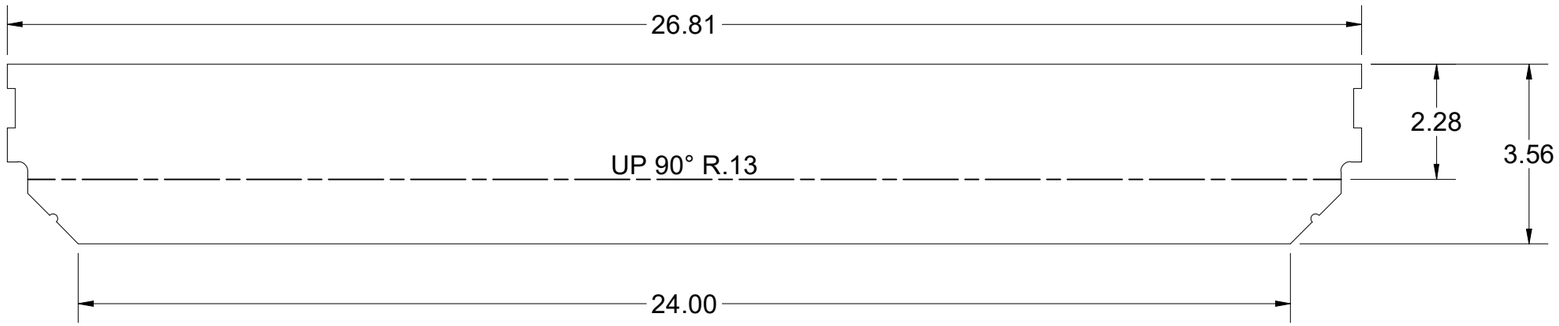
WEIGHT: 27.86 Lbs

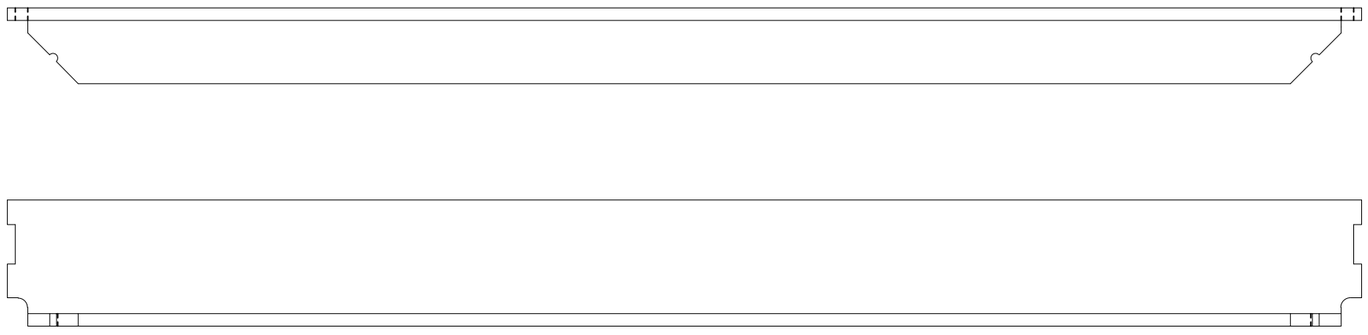
DRAWN BY: D. Parlee

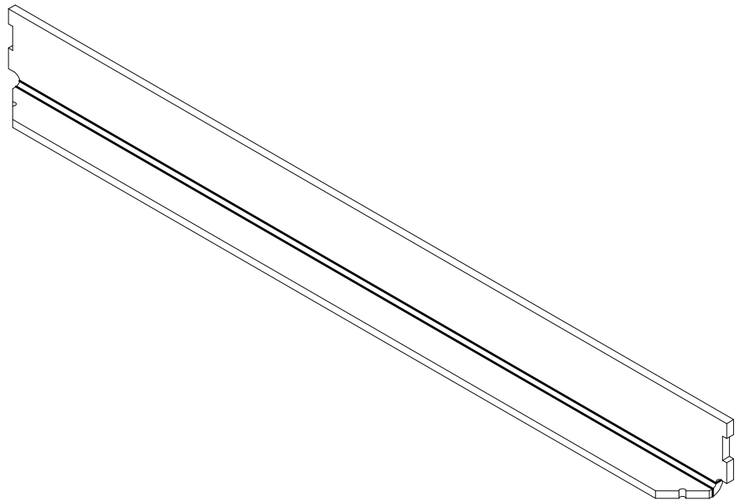
CREATED: 5/21/2021

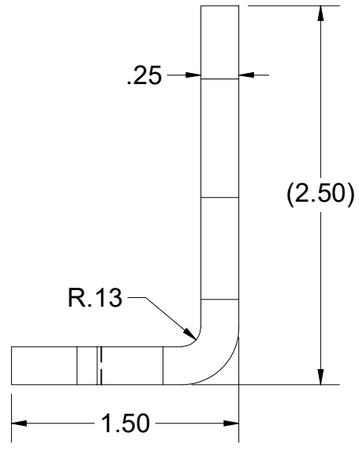
MODIFIED: 6/16/2025

SHEET: 3









100031490.idw

BEND TABLE				MATERIAL IFS: 100007735
BEND RADIUS	V-OPENING	BEND ANGLE	BEND DEDUCTION	MATERIAL THK: 0.25
0.125	2	90	0.44	MAT DESCRIPTION: STL ASTM A36 SM-HRPO RAW .250

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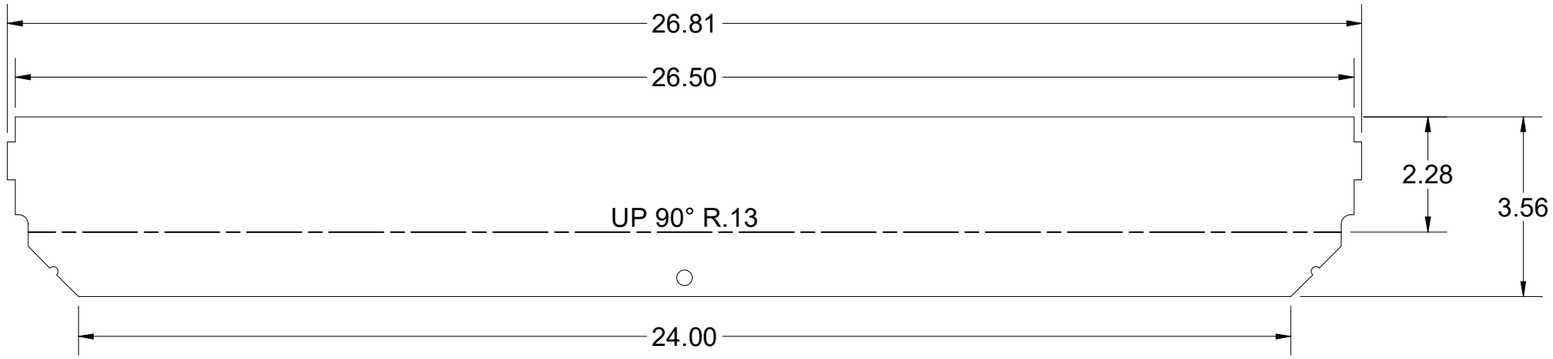
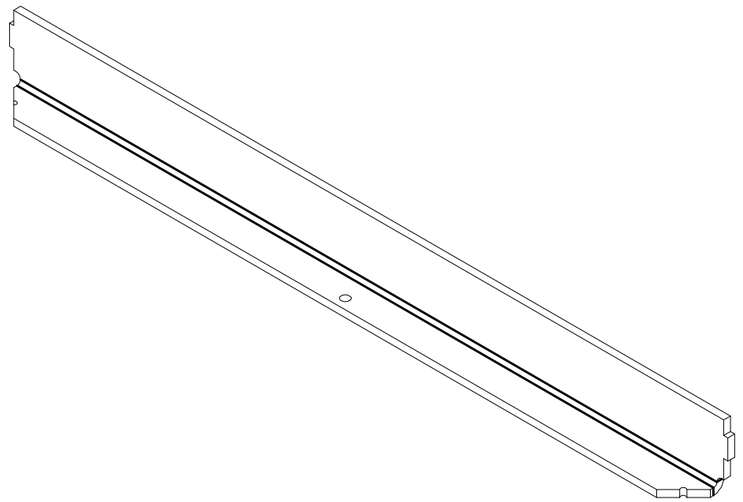
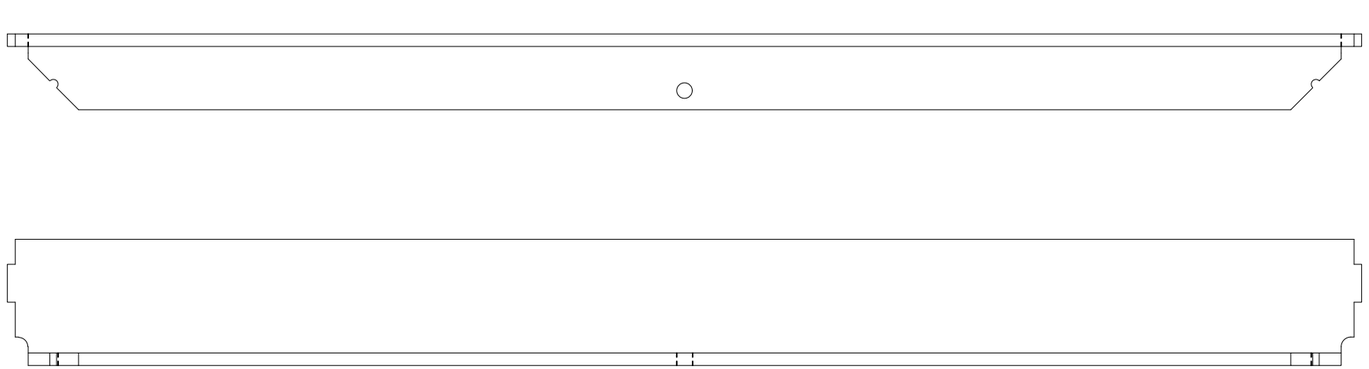
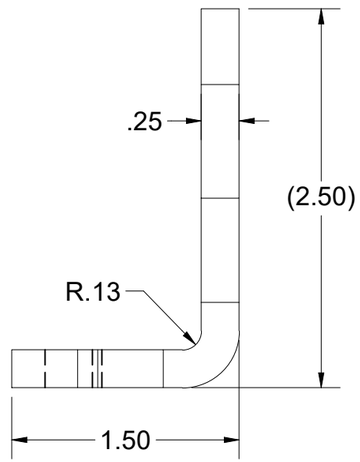
NAME & DESCRIPTION:	200092331	REV:
	Frame Component Steel Frame Side, Cast In	A-2
WEIGHT: 6.747 lbmass	DRAWN BY: D. Parlee	SHEET: 4 OF 5
CREATED: 5/21/2021	MODIFIED: 6/16/2025	









BEND TABLE				MATERIAL IFS: 100007735
BEND RADIUS	V-OPENING	BEND ANGLE	BEND DEDUCTION	MATERIAL THK: 0.25
0.125	2	90	0.44	MAT DESCRIPTION: STL ASTM A36 SM-HRPO RAW .250

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NAME & DESCRIPTION:	200092332 Frame Component Steel Frame Side, Cast In	REV: A-2
WEIGHT: 6.733 lbmass	DRAWN BY: D. Parlee	SHEET: 5 OF 5
CREATED: 5/21/2021	MODIFIED: 6/16/2025	

100031490.idw