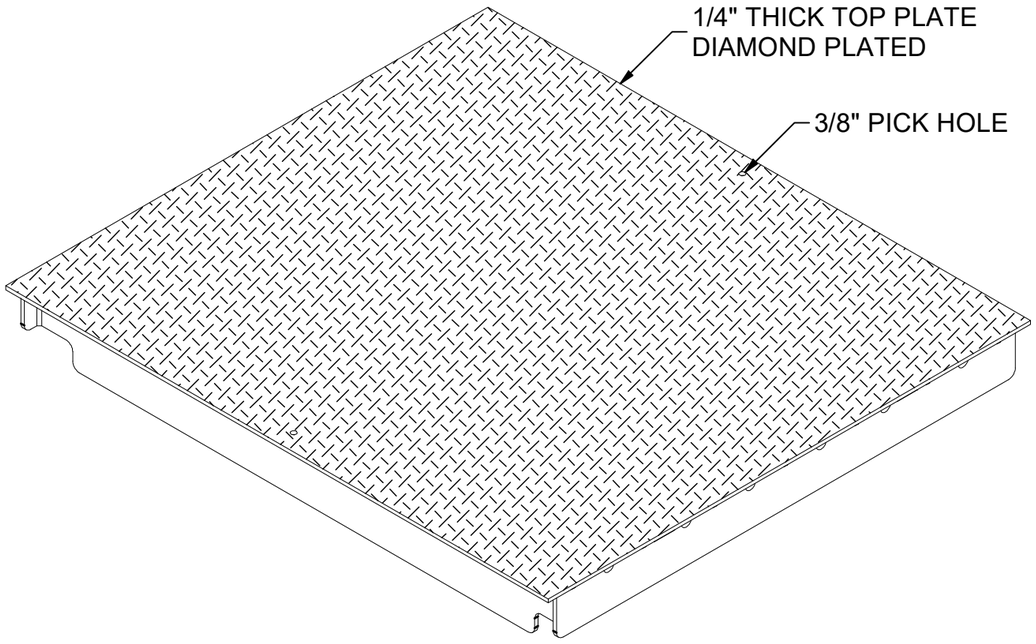
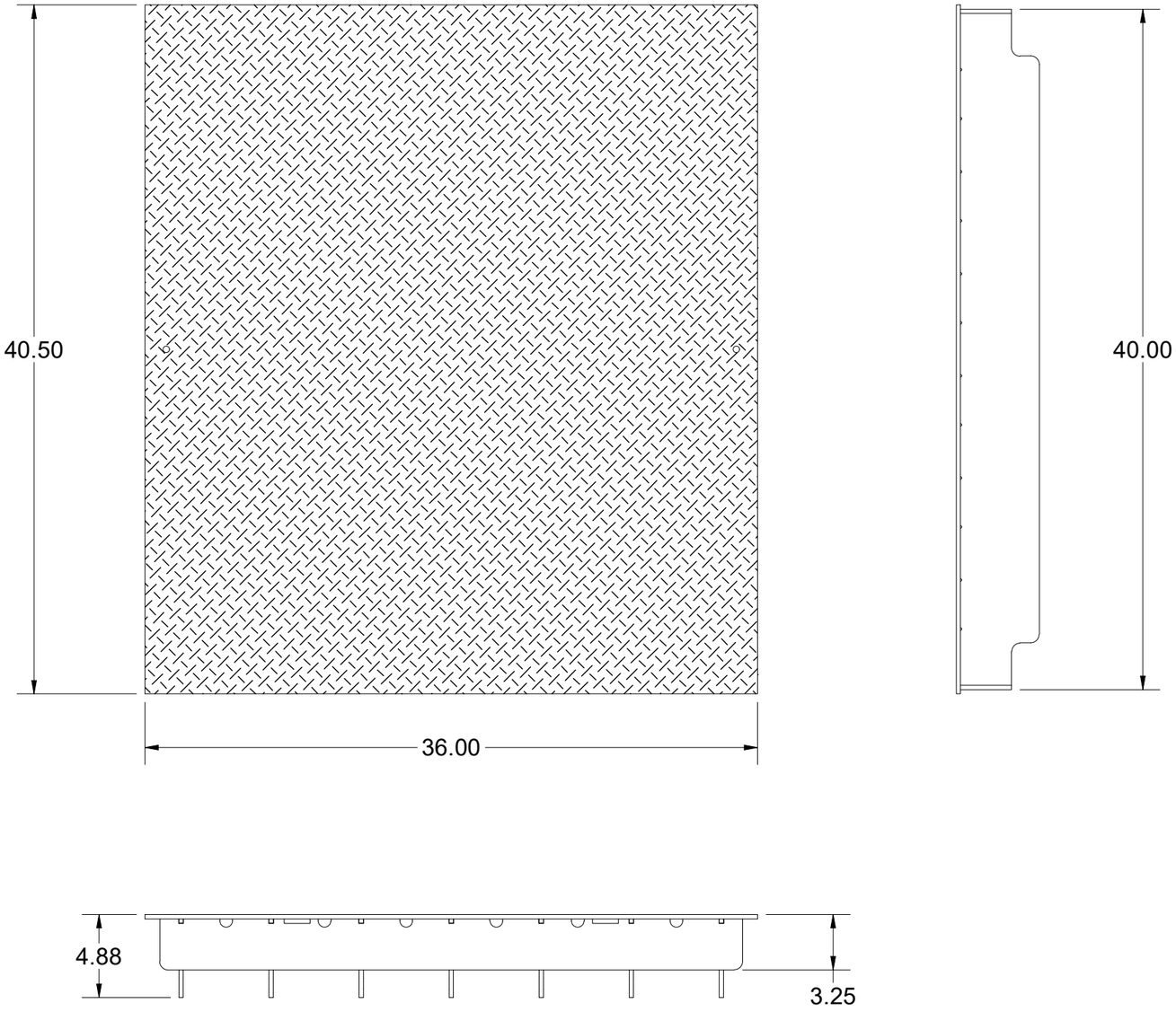




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LOADING CRITERIA: ASTM C1802 Load Level 05

16,000 lb load on 10" x 20" footprint, with 30% impact restricted to unrestricted parking lanes and alleyways where traffic speed is limited to 15 miles per hour.

SURFACE:	Diamond Plate	FINISH:	Galvanized
WEIGHT:	215.85 lbs	MARKING:	None

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DESCRIPTION: DAS1-SD-3636-D5-DP-G-BRKS

36x36 Standard Door Assembly (Loading Criteria Per ASTM C1802 Load Level 05, Single Door, Steel, Drop In, Pickhole, Diamond Plate, Galvanized BRKS)

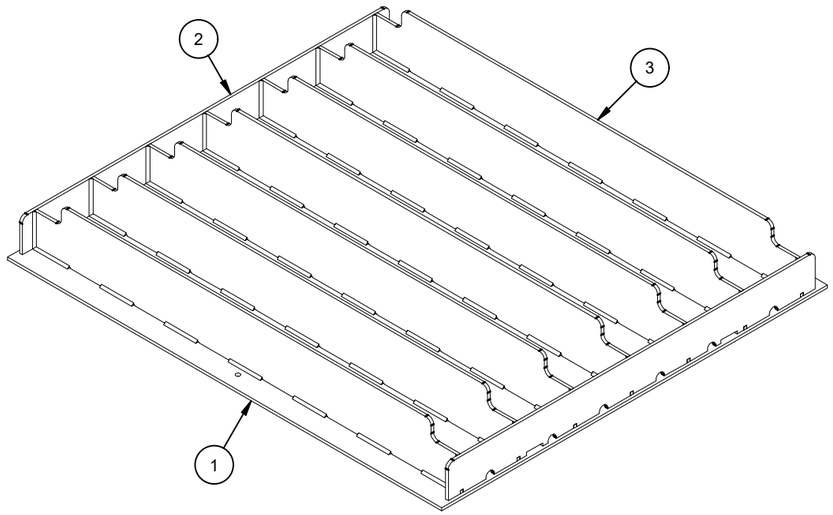
PART NUMBER:	100025945	DRAWN BY:	M. Newman
CREATED:	8/22/2024	MODIFIED:	10/18/2024

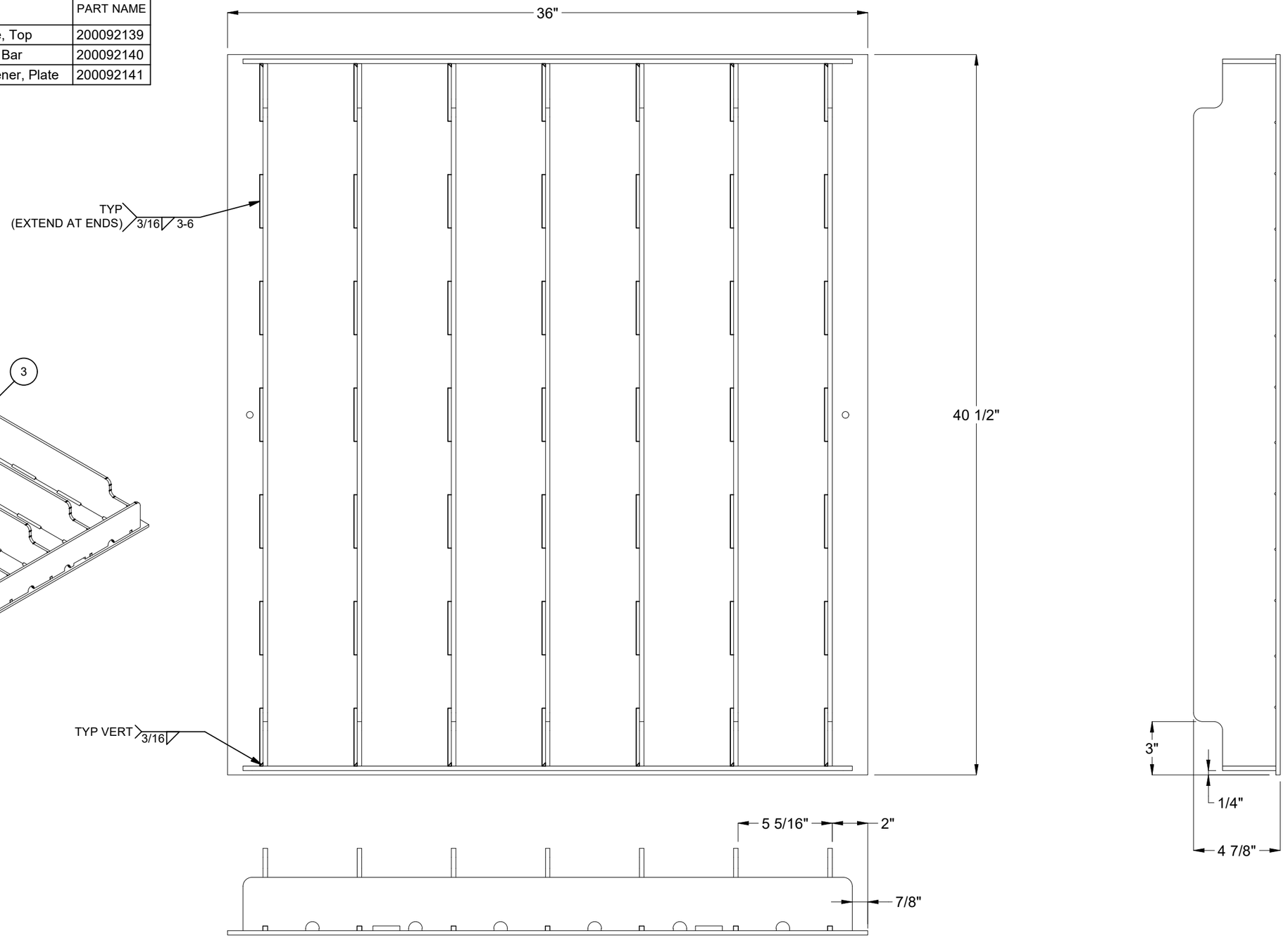
REV: B-1

SHEET: 1

BILL OF MATERIALS

ITEM	ITEM QTY	QTY	PART NUMBER	DESCRIPTION	PART NAME
1	1	113.998 lbmass	100007736	Door Component Steel Plate, Top	200092139
2	2	14.119 lbmass	100007735	Door Component Steel Side Bar	200092140
3	7	86.783 lbmass	100007735	Door Component Steel Stiffener, Plate	200092141





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REVISION HISTORY	
DESCRIPTION	DATE
THIS WAS SAVED AS THE WRONG PART NUMBER. COPIED THE DESIGN TO 100025944 AND CHANGED THIS DESIGN TO THE NON-BOLTDOWN DESIGN.	10/18/2024

MATERIAL FINISH: Galvanized

MATERIAL SURFACE: Diamond Plate

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PART NUMBER & DESCRIPTION: 100025945 DAS1-SD-3636-D5-DP-G-BRKS

REV: B-1

WEIGHT: 215.85 Lbs

DRAWN BY: M. Newman

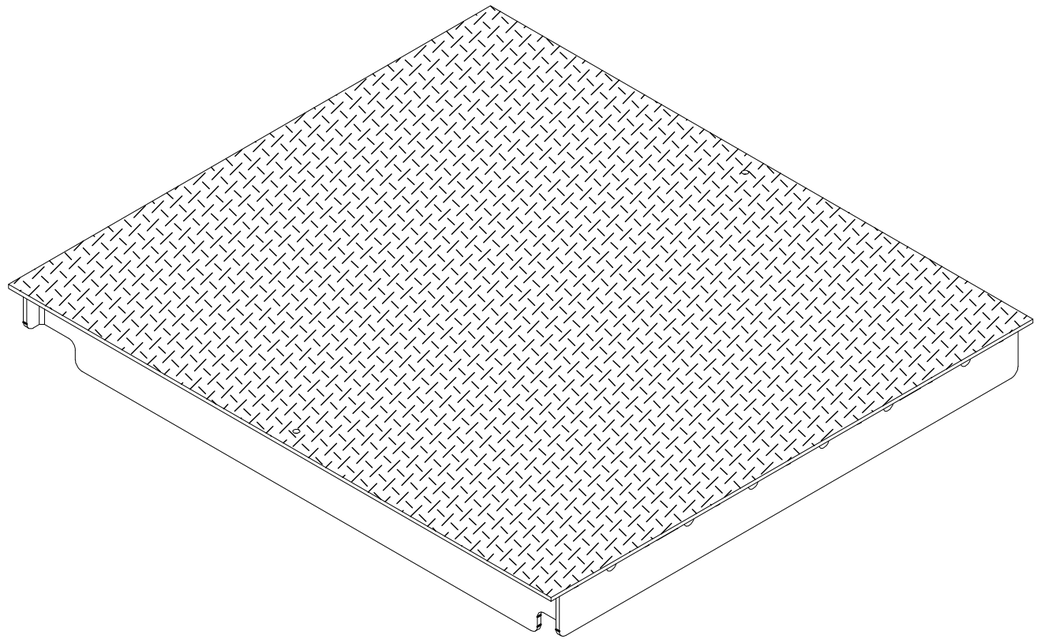
CREATED: 8/22/2024

MODIFIED: 10/18/2024

SHEET: 2

BURN LIST - BOM

PART NAME	ITEM QTY	QTY	DESCRIPTION	STOCK NUMBER	MATERIAL	MASS	SHEET
200092139	1	113.998 lbmass	Door Component Steel Plate, Top	100007736	SHT STL CQ DP RAW .25	113.998 lbmass	04
200092140	2	14.119 lbmass	Door Component Steel Side Bar	100007735	STL ASTM A36 SM-HRPO RAW .250	7.059 lbmass	05
200092141	7	86.783 lbmass	Door Component Steel Stiffener, Plate	100007735	STL ASTM A36 SM-HRPO RAW .250	12.398 lbmass	06



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MATERIAL FINISH: Galvanized

MATERIAL SURFACE: Diamond Plate

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PART NUMBER & DESCRIPTION: 100025945 DAS1-SD-3636-D5-DP-G-BRKS

REV: B-1

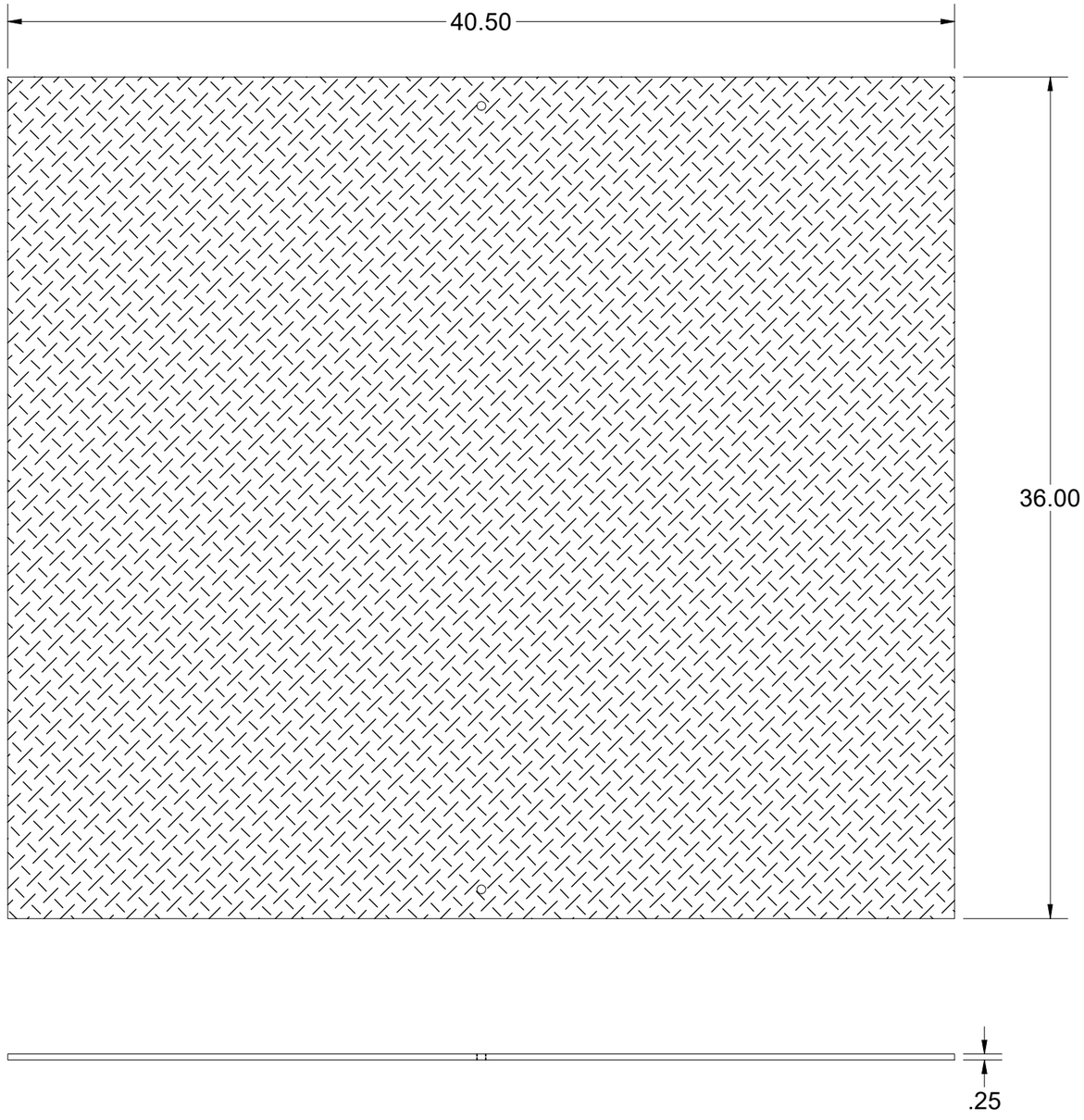
WEIGHT: 215.85 Lbs

DRAWN BY: M. Newman

SHEET: 3

CREATED: 8/22/2024

MODIFIED: 10/18/2024



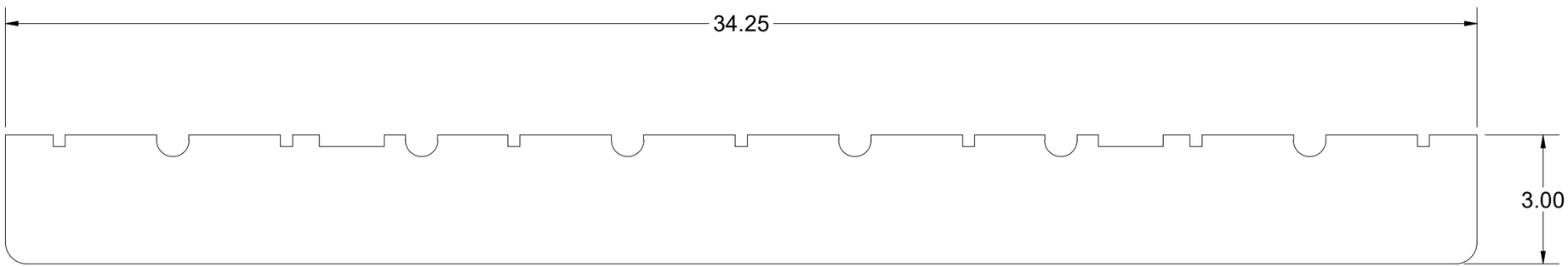
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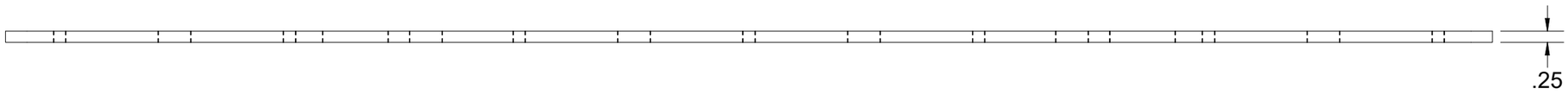
BEND TABLE				MATERIAL IFS: 100007736
BEND RADIUS	V-OPENING	BEND ANGLE	BEND DEDUCTION	MATERIAL THK: 0.25
-	-	-	-	MAT DESCRIPTION: SHT STL CQ DP RAW .25 - 36 KSI YIELD

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NAME & DESCRIPTION:	200092139 Door Component Steel Plate, Top	REV: B-1
WEIGHT: 113.998 lbmass	DRAWN BY: M. Newman	SHEET: 4 OF 6
CREATED: 8/22/2024	MODIFIED: 10/18/2024	





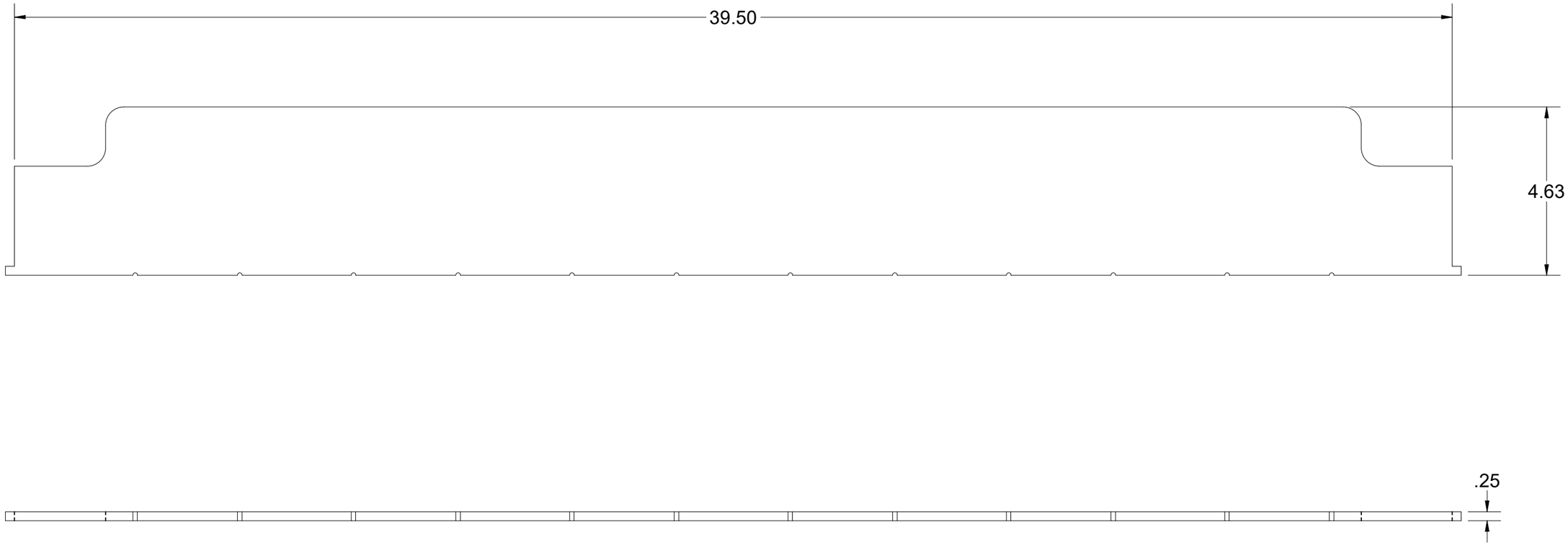
BEND TABLE				MATERIAL IFS: 100007735
BEND RADIUS	V-OPENING	BEND ANGLE	BEND DEDUCTION	MATERIAL THK: 0.25
-	-	-	-	MAT DESCRIPTION: STL ASTM A36 SM-HRPO RAW .250

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NAME & DESCRIPTION:		REV:
200092140 Door Component Steel Side Bar		B-1
WEIGHT: 7.059 lbmass	DRAWN BY: M. Newman	SHEET: 5 OF 6
CREATED: 8/22/2024	MODIFIED: 10/18/2024	

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100025945.idw

BEND TABLE				MATERIAL IFS: 100007735
BEND RADIUS	V-OPENING	BEND ANGLE	BEND DEDUCTION	MATERIAL THK: 0.25
-	-	-	-	MAT DESCRIPTION: STL ASTM A36 SM-HRPO RAW .250

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NAME & DESCRIPTION: 200092141 Door Component Steel Stiffener, Plate		REV: B-1
WEIGHT: 12.398 lbmass	DRAWN BY: M. Newman	SHEET: 6 OF 6
CREATED: 8/22/2024	MODIFIED: 10/18/2024	