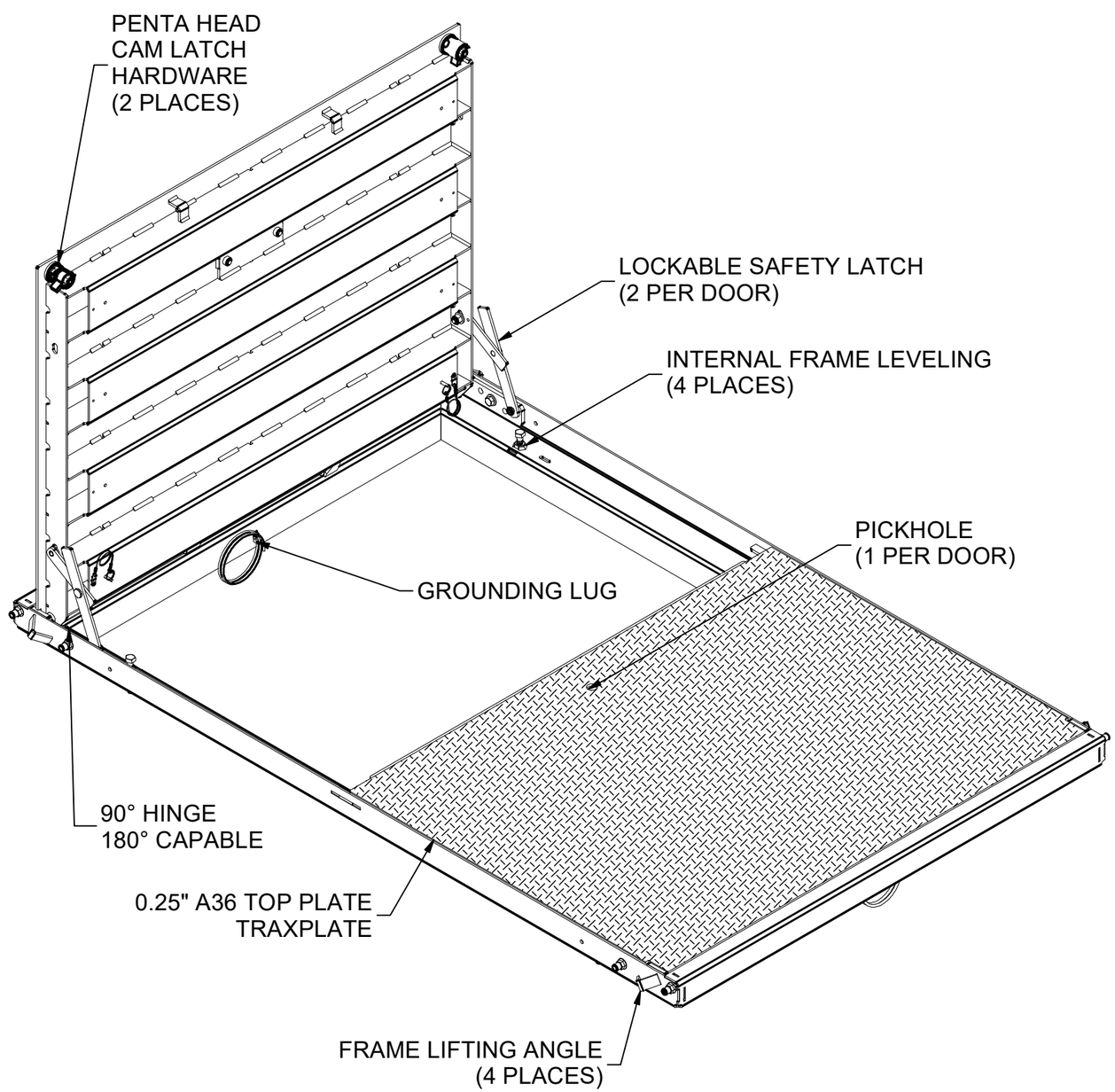
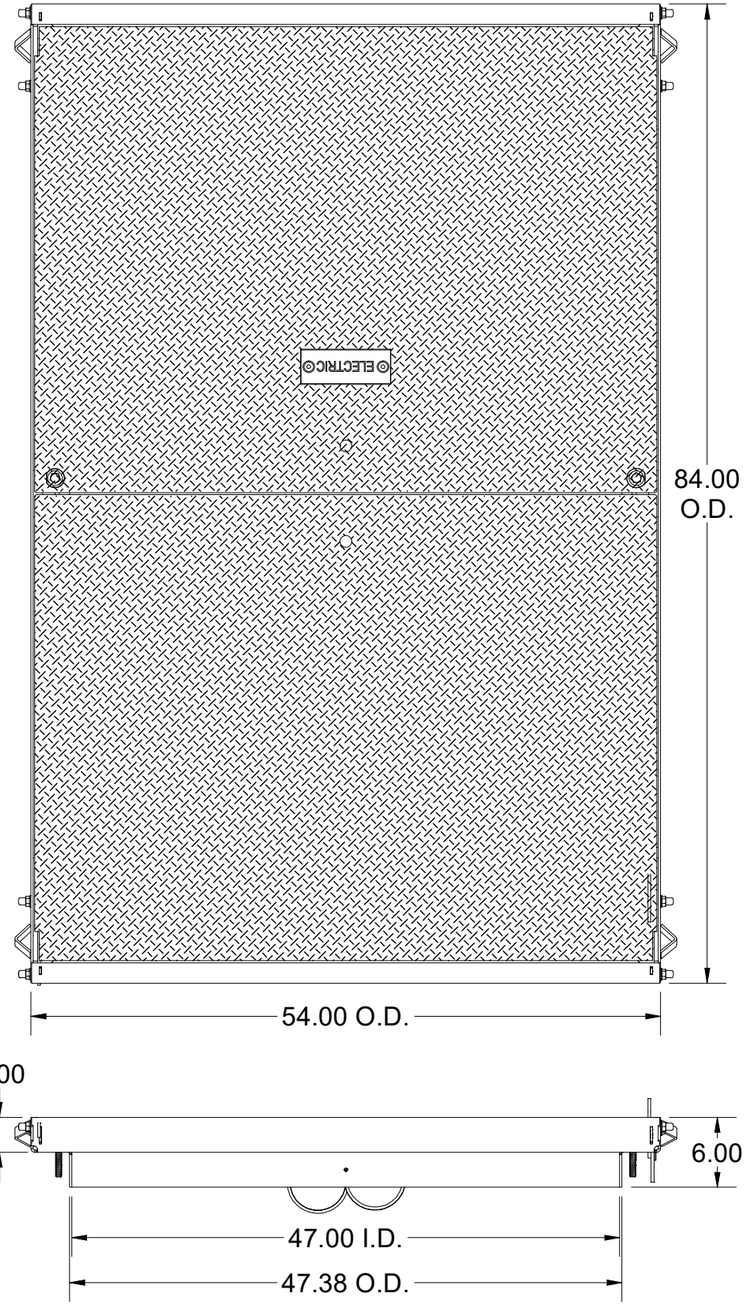
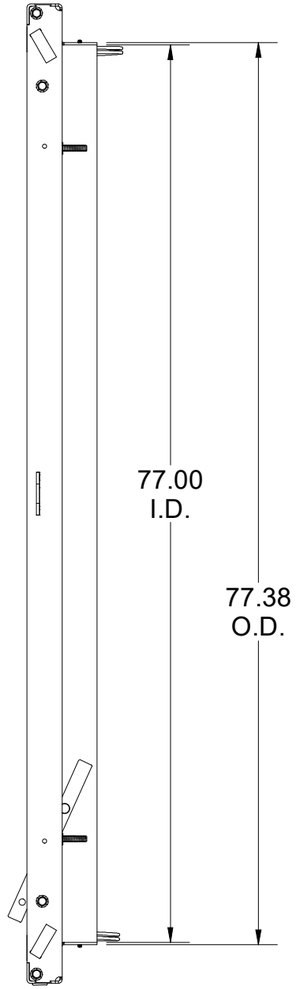






100007600.idw

*DESIGNED FOR ROBOT WELDING

LOADING CRITERIA: ASTM C1802 Load Level 04

16,000 lb load on 10" x 20" footprint, without impact restricted to parking spaces and areas within close proximity of roadways.

SURFACE:	Diamond Plate	FINISH:	Galvanized
WEIGHT:	755.93 lbs	MARKING:	As Noted

Infrastructure
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DESCRIPTION:	CAS2-4878-AH4-DP-G-CL-GR-LV-NVE-OH06	REV:	B-2-1
	48x78 Standard Cover Assembly (ASTM C1802 Load Level 04, Steel, Hinged, Pickhole, Diamond Plate, Galvanized, Grounding, NV Energy) 06	SHEET:	1
PART NUMBER:	100007600	DRAWN BY:	M. Newman
CREATED:	6/3/2025	MODIFIED:	10/19/2026

BILL OF MATERIALS

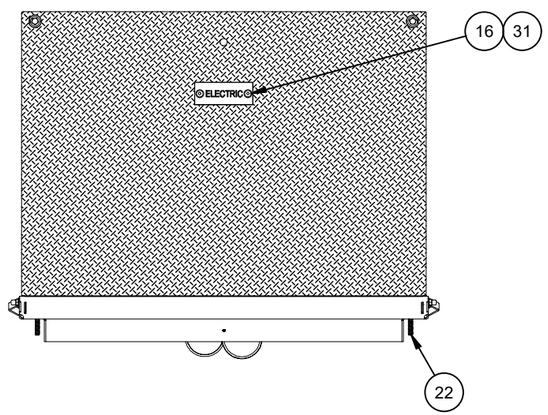
ITEM	UNIT QTY	QTY	PART NUMBER	DESCRIPTION	PART NAME
1	1	1	200102035	FAS-4878-AH4-G-GR-LV-NVE-OH06	200102035
2	1	1	200102029	DAS2-B-4878-H4-DP-G-CL-LV-NVE	200102029
3	1	1	200102033	DAS2-T-4878-H4-DP-G-CL-LV-NVE	200102033
4	1	4	100003823	Hex Bolt 1/2-13 UNC ZINC - PT - 1.5"	100003823
5	1	2	100007729	HEX NUT SLOTTED CASTLE HEAD 1/2-13 SS	100007729
6	1	2	100007857	NUT FINGER 1/2-13 BRASS	100007857
7	1	2	100007915	SPRING COMPRESSION 055 X 5/8 X 7/8 LONG	100007915
8	1	2	100007918	Cotter Pin 0.094x1.25" 18-8SS	100007918
9	1	8	100007939	CAP VINYL .467 X 1/2	100007939
10	1	4	100007933	SAFETY LATCH ASSY FOR UNI AND 90 D HINGE	100007933
11	1	4	100007492	HEX NUT NYLOCK - 1/2-13 UNC - GR5 - ZINC	100007492
12	1	4	100007924	LANYARD 3/64 W/PIN COATED SS	100007924
13	1	4	100007882	Rivet Blind Grip .1875" Large Domed Head Range-0.376-0.5" Steel	100007882
14	1	2	100007658	Hinge Assembly, Right, 7/16, Steel	100007660
15	1	2	100007661	Hinge Assembly, Left, 9/16, Steel	100007659
16	1	2	100007733	BOLT HEX SOCKET FLAT COUNTERSUNK HEAD 1/2-13 UNC 1 GR 5 ZINC-PLATED	100007733

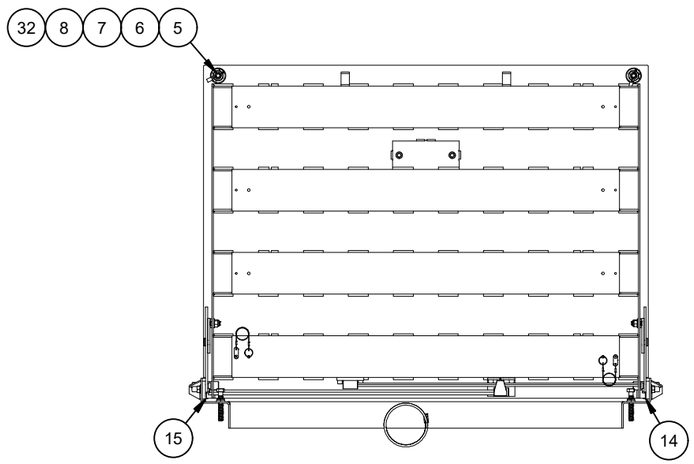
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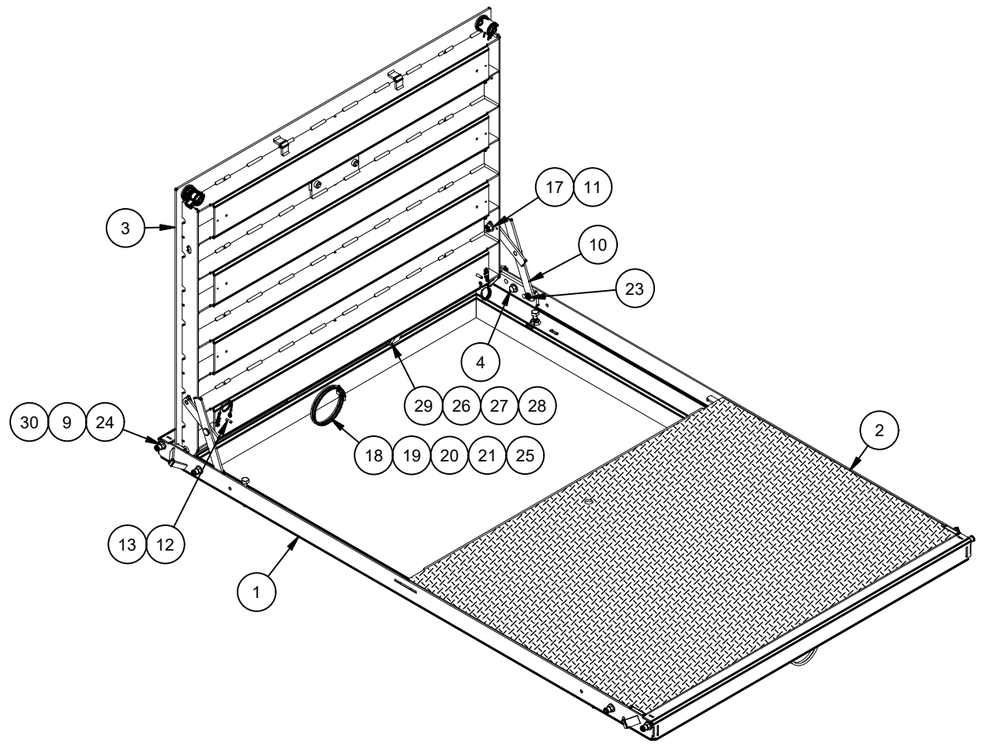
ITEM	UNIT QTY	QTY	PART NUMBER	DESCRIPTION	PART NAME
17	1	12	100011418	WASHER FLAT 1/2 NARROW ZINC	100011418
18	36.000 in	72.000 in	100007936	WIRE THN STRANDED COPPER GRN COAT #6	100007936
19	1	2	100007917	CHAIR LUG 1/4-20 ALUM	100007917
20	1	8	100007873	BOLT SOCKET CAP - 3/8-16 UNC - 1.25 - ZINC	100007873
21	1	8	100007859	RIVET NUT 3/8-16 FLAT KNURLED	100007859
22	1	4	100007755	HEX COIL BOLT 1/2 x 3-1/2 SS	100007755
23	1	4	100007876	Bolt Shoulder Socket Head - 3/8-16 UNC - SD-0.5" - SL-0.3125" - Grade 5 - Zinc	100007876
24	1	8	100026256	LOW-STRENGTH STEEL FLANGE NUT, 1/2" - 13 THREAD SIZE	100026256
25	1	2	100042340	Zinc-Plated Steel Thread-Cutting Screws for Metal, External Hex Drive, 1/4-20 Thread Size, 1/2" Long	100042340
26	1	2	100007896	TORSION HEX ROD 9/16 X 36 RAW	100007896
27	1	2	100007726	TORSION HEX ROD 7/16 X 36 RAW	100007726
28	1	2	100007670	SPRING MOUNT ASSY .438	100007670
29	1	2	100007682	OFFSET SPRING MOUNT .562	100007682
30	1	4	100007869	BOLT SOCKET CAP - 1/2-13 UNC - 1.75 - 316SS	100007869
31	1	1	100007101	NAME PLATE STEEL - ELECTRIC	100007101
32	1	2	100007749	BOLT PENTA 1/2-13 UNC 0.875 HEAD 2.25L SS DRILLED	100007749

100007600.idw

(4) SAFETY LATCHES







REVISION HISTORY		
DESCRIPTION	DATE	REVISED BY
ADDED NEW DOUBLER TO BOM	10/2/14	C. SHANE
6042-UPGRADED DOUBLERS	4/20/15	CS
SOLIDWORKS CONVERSION; UPDATED DESIGN FOR CONSISTENCY WITH 100002389	6/4/2026	M. Newman
REVISED TO PENTA HEAD HARDWARE	8/28/2026	R. DOHR
MOVED ADJUSTABLE NUTS / SIGHT SLOTS TO PREVENT COLLISIONS; CHANGED SIGHT SLOTS TO SOLIDWORK SIZES	10/19/2026	M. Newman

MATERIAL FINISH: Galvanized

MATERIAL SURFACE: Diamond Plate

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PART NUMBER & DESCRIPTION: 100007600 CAS2-4878-AH4-DP-G-CL-GR-LV-NVE-OH06

REV: B-2-1

WEIGHT: 755.93 Lbs

DRAWN BY: M. Newman

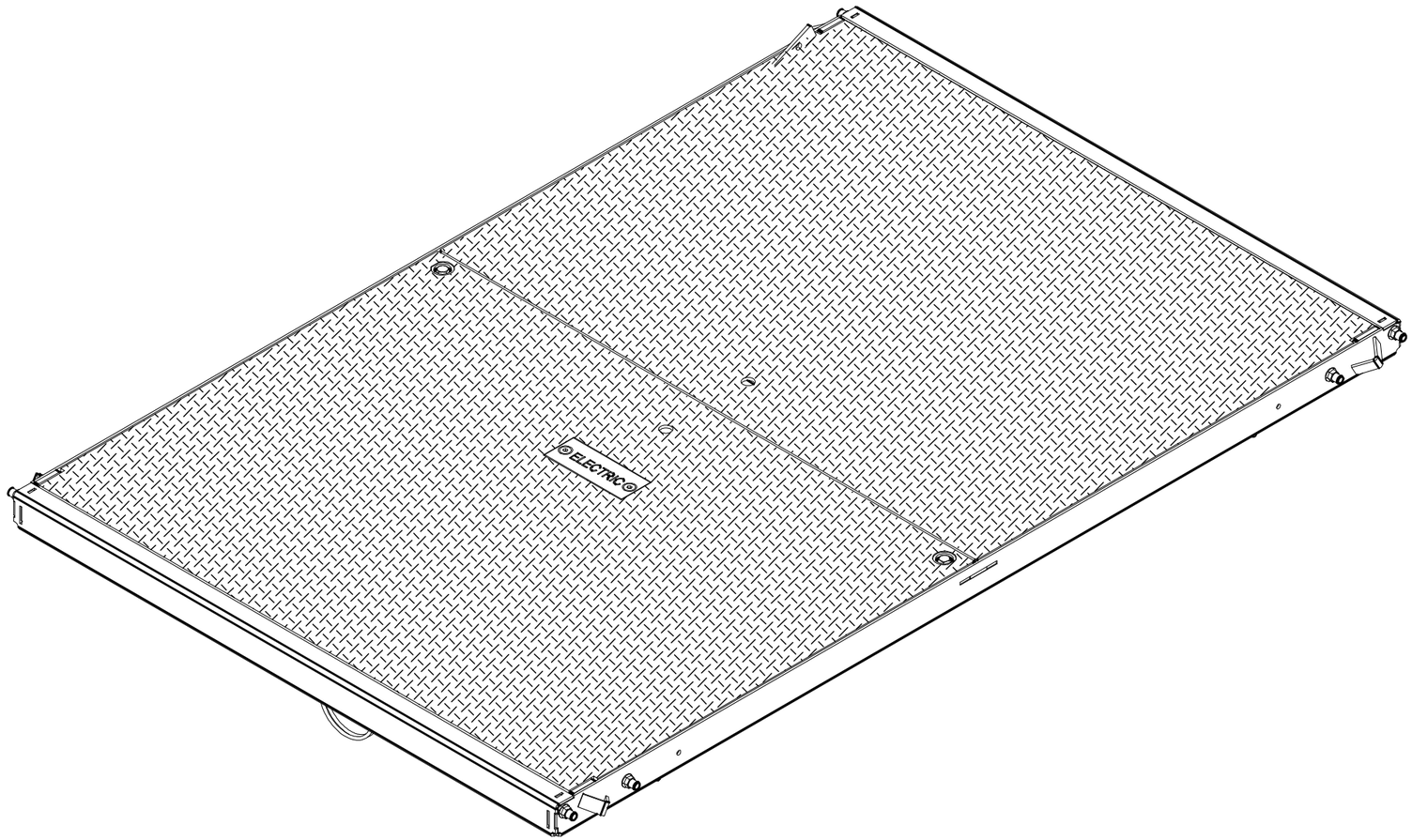
CREATED: 6/3/2025

MODIFIED: 10/19/2026

SHEET: 2

BURN LIST - BOM

PART NAME	ITEM QTY	PART NUMBER	DESCRIPTION	STOCK NUMBER	MATERIAL	MASS	SHEET
200087252	1	100007735	Door Component Steel Lap Bar 48in, 2.5" Stiffener Offset	100007735	STL ASTM A36 SM-HRPO RAW .250	6.293 lbmass	08
200101818	1	100007735	Name Plate Backing Plate, Standard Interior, Center Tab, Steel	100007735	STL ASTM A36 SM-HRPO RAW .250	1.871 lbmass	09
200102030	8	100007821	Door Component Steel Channel	100007821	SHT STL GR80 SM-HRPO RAW .1875	27.281 lbmass	10
200102031	1	100007736	Door Component Steel Plate, Bottom	100007736	SHT STL CQ DP RAW .25 - 36 KSI YIELD	166.618 lbmass	11
200102032	4	100007821	Door Component Steel Side Bar	100007821	SHT STL GR80 SM-HRPO RAW .1875	4.801 lbmass	12
200102034	1	100007736	Door Component Steel Plate, Top Nameplate	100007736	SHT STL CQ DP RAW .25 - 36 KSI YIELD	164.458 lbmass	13
200102036	2	100007734	Frame Component Steel Frame End, Adjustable	100007734	STL ASTM A36 SM-HRPO 60X120 RAW .1875	28.559 lbmass	14
200102037	2	100007734	Frame Component Steel Frame Side, Adjustable	100007734	STL ASTM A36 SM-HRPO 60X120 RAW .1875	38.630 lbmass	15



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MATERIAL FINISH: Galvanized

MATERIAL SURFACE: Diamond Plate

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PART NUMBER & DESCRIPTION: 100007600
CAS2-4878-AH4-DP-G-CL-GR-LV-NVE-OH06

REV: B-2-1

WEIGHT: 755.93 Lbs

DRAWN BY: M. Newman

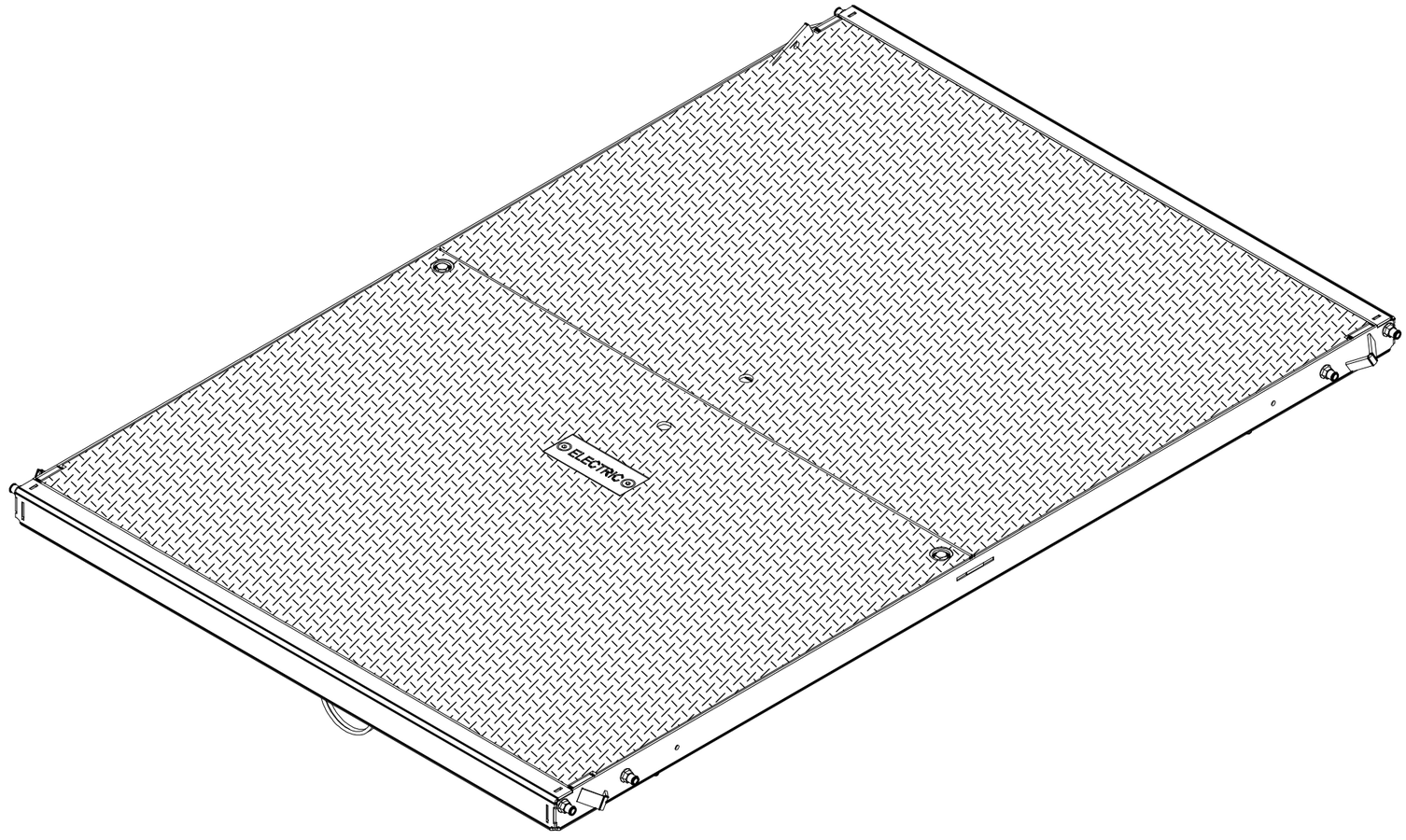
SHEET: 3

CREATED: 6/3/2025

MODIFIED: 10/19/2026

CUT LIST - BOM

PART NAME	ITEM QTY	BASE QTY	QTY	DESCRIPTION	PART NUMBER	MASS	SHEET
100007936	2	36 in	72.000 in	WIRE THN STRANDED COPPER GRN COAT #6	100007936	0.507 lbmass	



100007600.idw

MATERIAL FINISH: Galvanized

MATERIAL SURFACE: Diamond Plate

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PART NUMBER & DESCRIPTION: 100007600
CAS2-4878-AH4-DP-G-CL-GR-LV-NVE-OH06

REV: B-2-1

WEIGHT: 755.93 Lbs

DRAWN BY: M. Newman

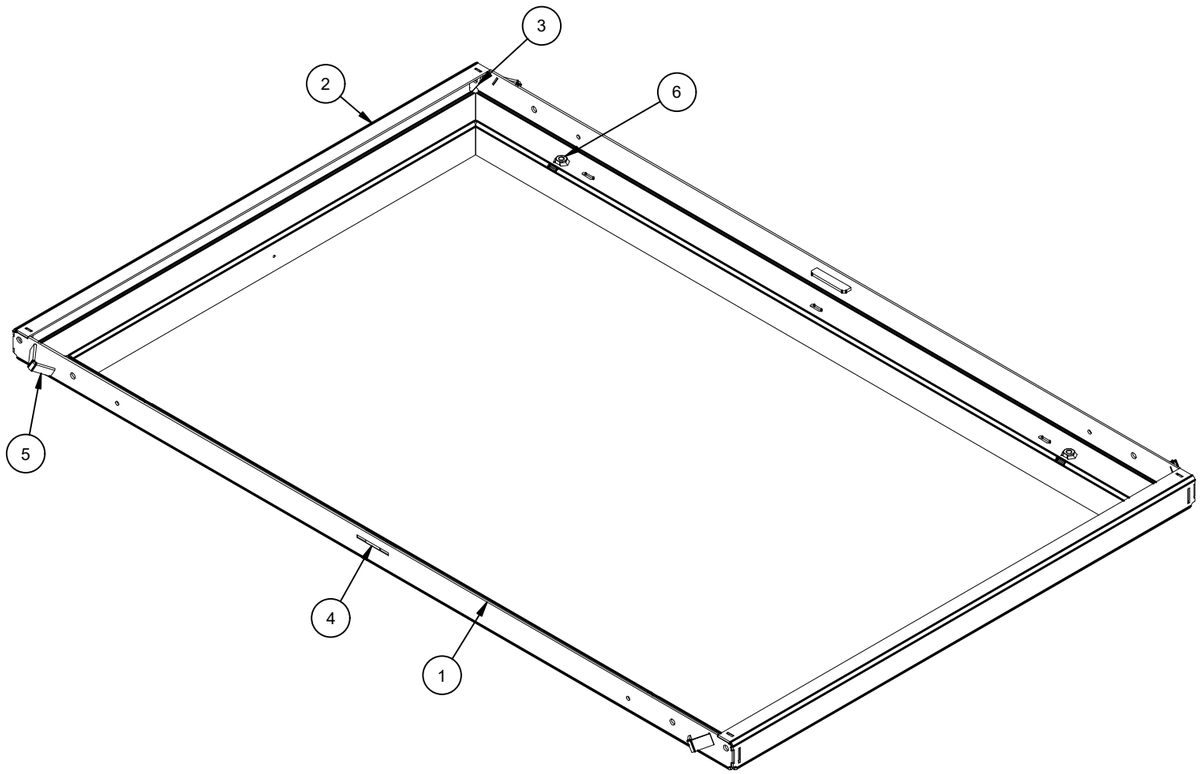
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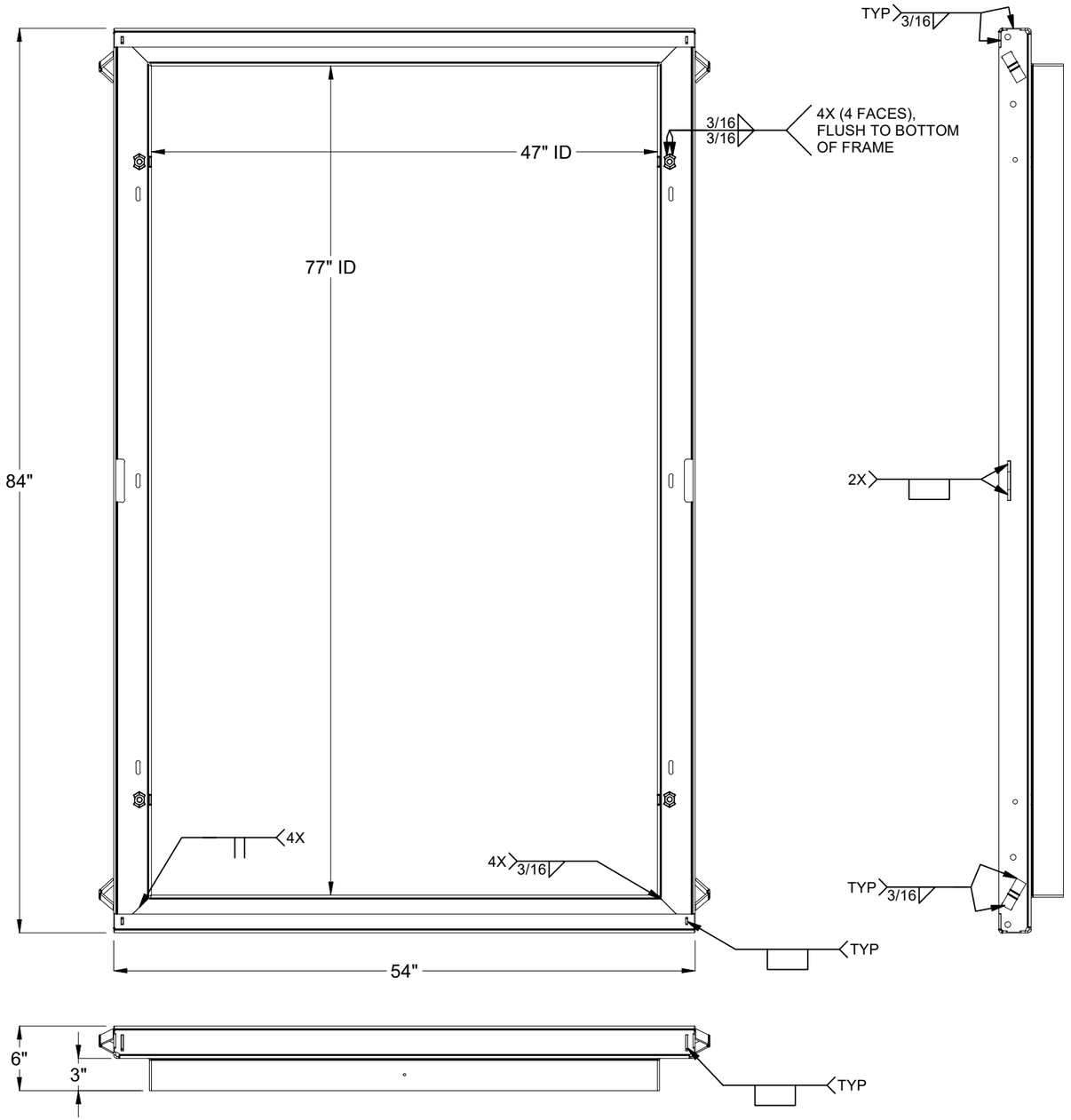
MODIFIED: 10/19/2026

SHEET: 4

BILL OF MATERIALS

ITEM	ITEM QTY	PART NUMBER	DESCRIPTION	PART NAME
1	2	100007734	Frame Component Steel Frame Side, Adjustable	200102037
2	2	100007734	Frame Component Steel Frame End, Adjustable	200102036
3	4	200018691	FRAME BOLT DOUBLER SLOT	200018691
4	2	100007735	Frame Cam Latch Catch Plate - 1/4" A36, Dual Door, 0.8125" Overhang	200100755
5	4	100007641	FRAME LIFTING BRACKET	100007641
6	4	100007009	HEX COIL NUT 1/2-6 PLAIN	100007009



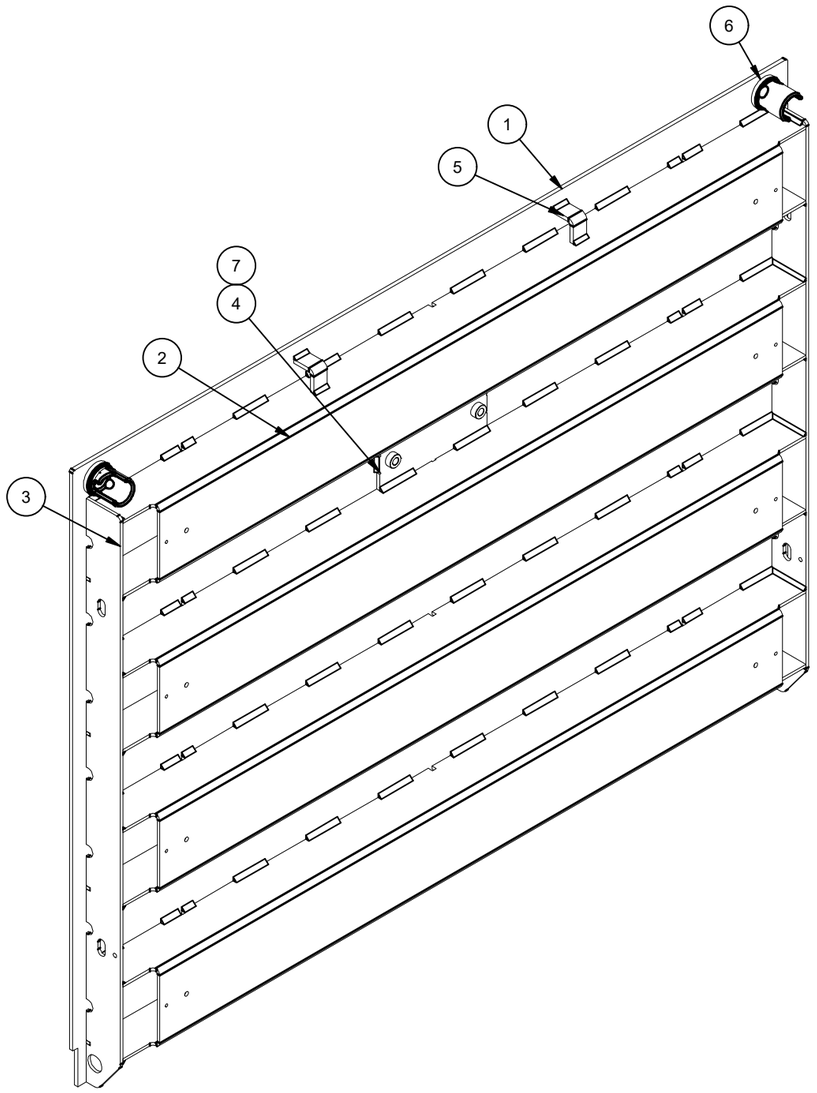


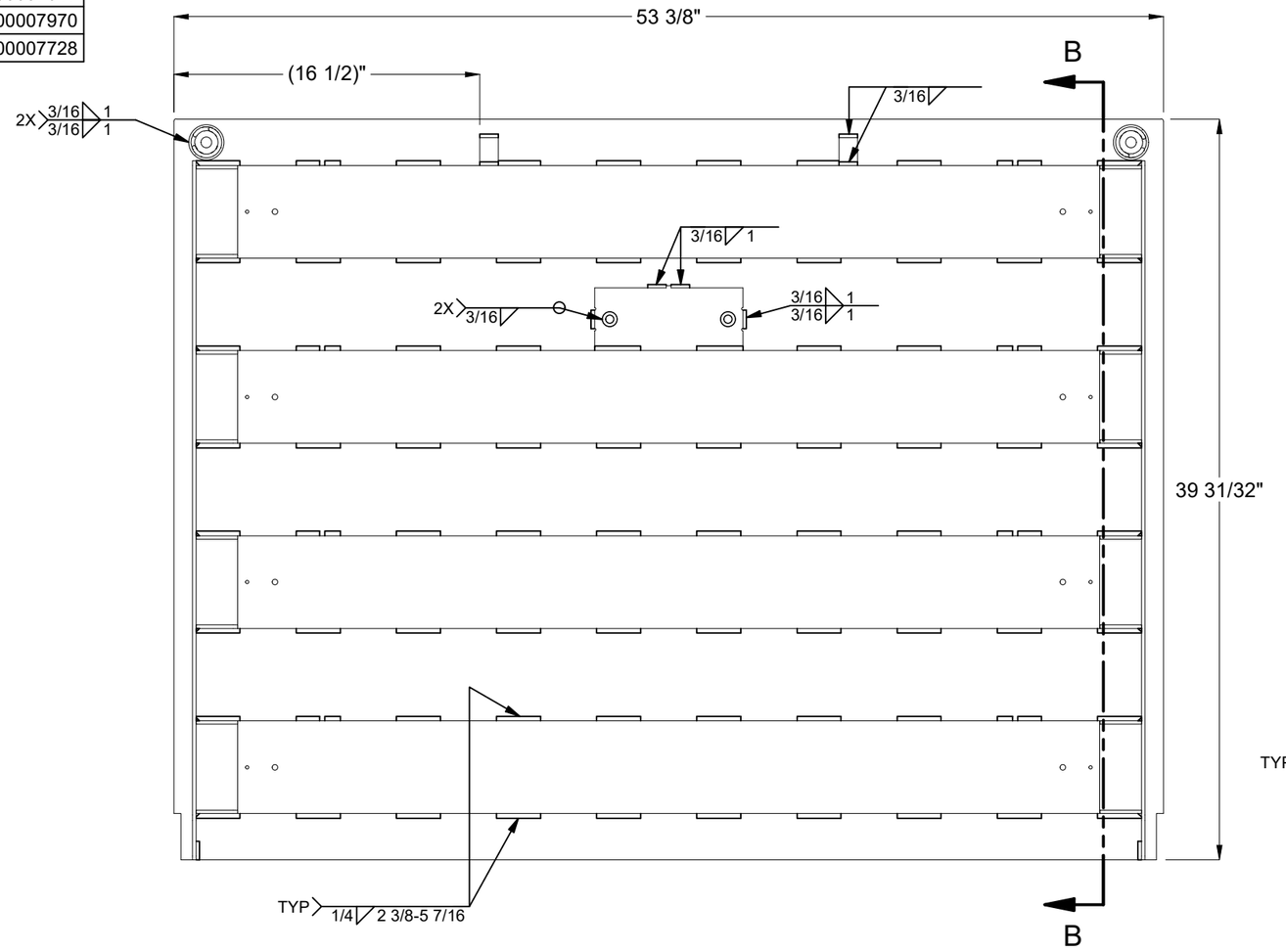
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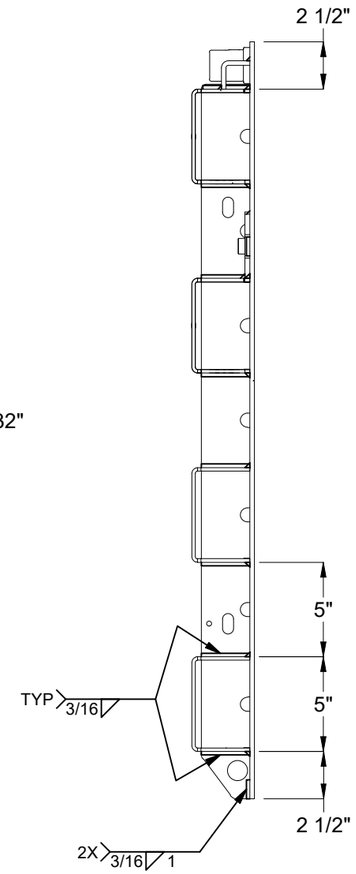
MATERIAL FINISH: Galvanized	Infrastructure JENSEN 527 Dunn Circle, Sparks, NV 89431 775-352-2716 FAX: 755-358-8127 *JENSENMETALTECH.COM*	©2026 Jensen Infrastructure - All rights reserved. All materials appearing as Jensen Infrastructure documents and the like are proprietary work product and are protected under U.S. copyright and other laws. Unless in conjunction with business conducted with Jensen Infrastructure , any use of Jensen Infrastructure work product without express, written consent is prohibited, and recipient is prohibited from distributing any and all work product to non-approved third parties under penalty of civil action. This product shall only be produced in a Jensen Infrastructure facility.	PART NUMBER & DESCRIPTION: 200102035 FAS-4878-AH4-G-GR-LV-NVE-OH06		REV: B-2-1
MATERIAL SURFACE: Smooth			WEIGHT: 140 Lbs	DRAWN BY: M. Newman	SHEET: 5
			CREATED: 6/3/2025	MODIFIED: 10/19/2026	

BILL OF MATERIALS

ITEM	ITEM QTY	PART NUMBER	DESCRIPTION	PART NAME
1	1	100007736	Door Component Steel Plate, Top Nameplate	200102034
2	4	100007821	Door Component Steel Channel	200102030
3	2	100007821	Door Component Steel Side Bar	200102032
4	1	100007735	Name Plate Backing Plate, Standard Interior, Center Tab, Steel	200101818
5	2	100007647	LIFTING BRACKET STEEL LEAF	100007647
6	2	100007970	CAM TOWER CAST STEEL	100007970
7	2	100007728	NUT SELF-CLINCH 1/2-13 S-0813-1 RAW	100007728







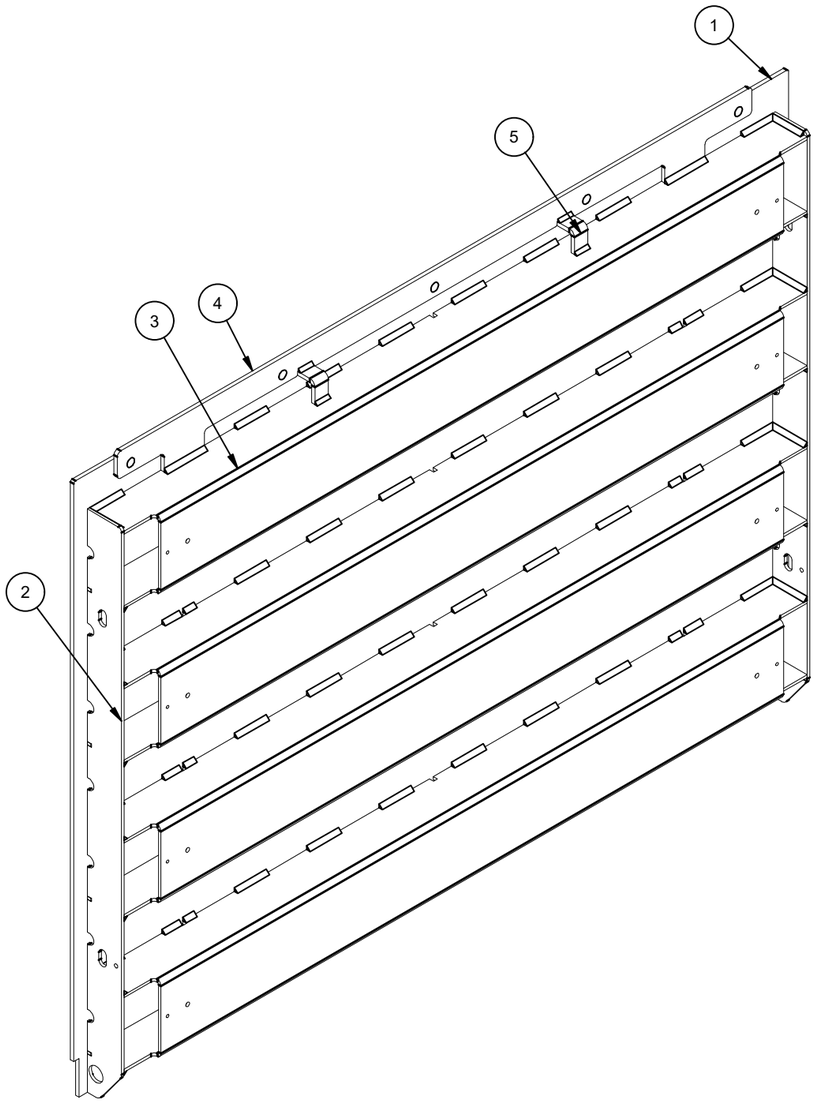
SECTION B-B
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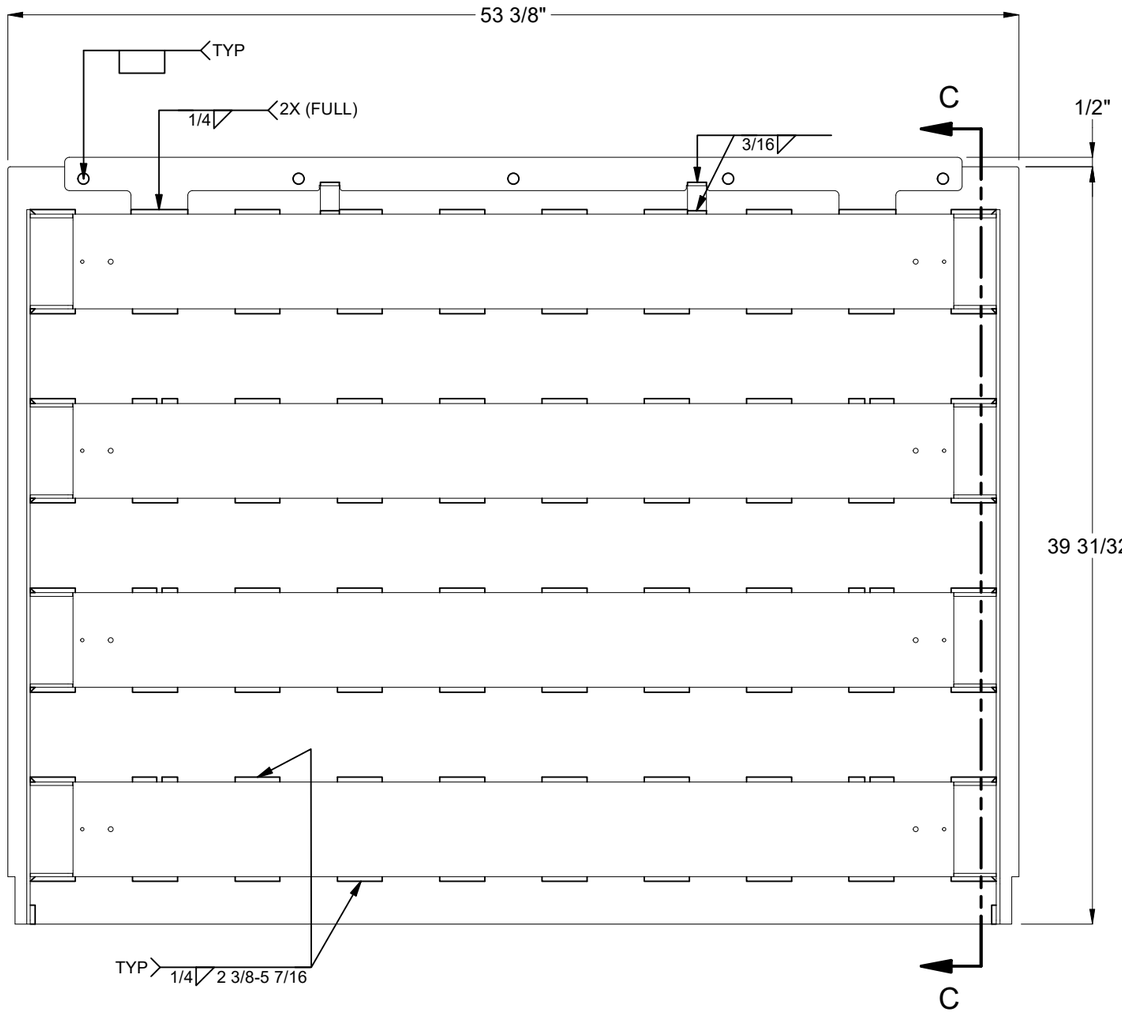
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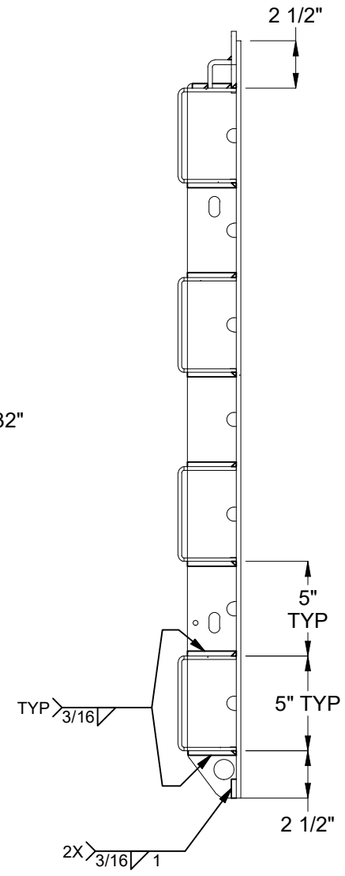
MATERIAL FINISH: Galvanized	Jensen Infrastructure 527 Dunn Circle, Sparks, NV 89431 775-352-2716 FAX: 755-358-8127 JENSENMETALTECH.COM	©2026 Jensen Infrastructure - All rights reserved. All materials appearing as Jensen Infrastructure documents and the like are proprietary work product and are protected under U.S. copyright and other laws. Unless in conjunction with business conducted with Jensen Infrastructure , any use of Jensen Infrastructure work product without express, written consent is prohibited, and recipient is prohibited from distributing any and all work product to non-approved third parties under penalty of civil action. This product shall only be produced in a Jensen Infrastructure facility.	PART NUMBER & DESCRIPTION: 200102033 DAS2-T-4878-H4-DP-G-CL-LV-NVE	REV: B-2-1
MATERIAL SURFACE: Diamond Plate			WEIGHT: 288.64 Lbs CREATED: 6/3/2025	DRAWN BY: M. Newman MODIFIED: 10/19/2026	SHEET: 6

BILL OF MATERIALS

ITEM	ITEM QTY	PART NUMBER	DESCRIPTION	PART NAME
1	1	100007736	Door Component Steel Plate, Bottom	200102031
2	2	100007821	Door Component Steel Side Bar	200102032
3	4	100007821	Door Component Steel Channel	200102030
4	1	100007735	Door Component Steel Lap Bar 48in, 2.5" Stiffener Offset	200087252
5	2	100007647	LIFTING BRACKET STEEL LEAF	100007647



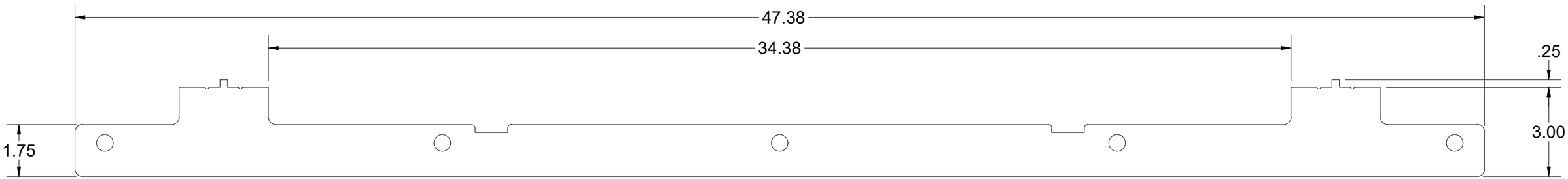


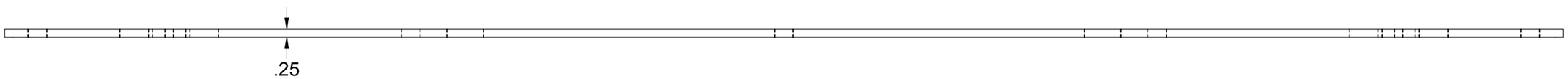


SECTION C-C

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MATERIAL SURFACE: Diamond Plate				





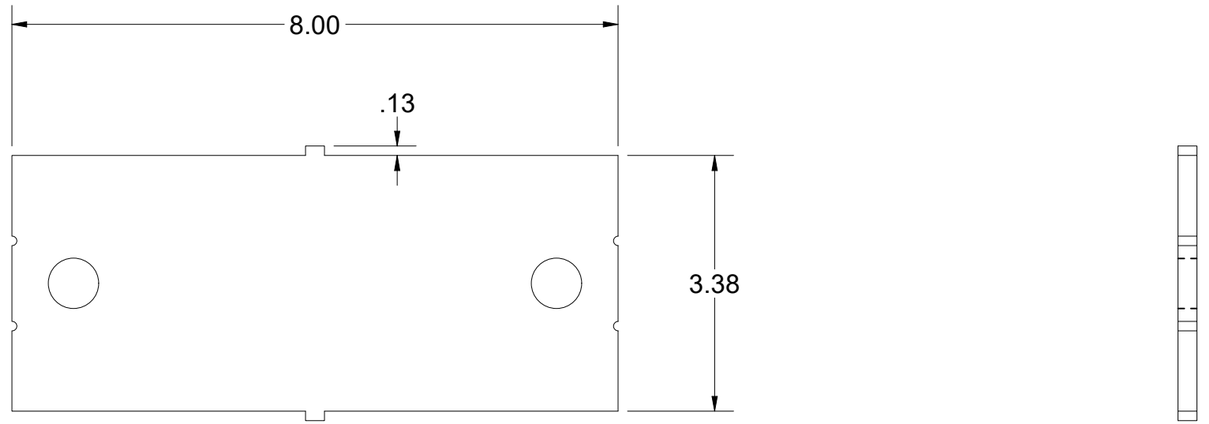
BEND TABLE				MATERIAL IFS: 100007735
BEND RADIUS	V-OPENING	BEND ANGLE	BEND DEDUCTION	MATERIAL THK: 0.25
-	-	- 0	-	MAT DESCRIPTION: STL ASTM A36 SM-HRPO RAW .250

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NAME & DESCRIPTION: 200087252 Door Component Steel Lap Bar 48in, 2.5" Stiffener Offset		REV: B-2-1
WEIGHT: 6.293 lbmass	DRAWN BY: M. Newman	SHEET: 8 OF 15
CREATED: 6/3/2025	MODIFIED: 10/19/2026	

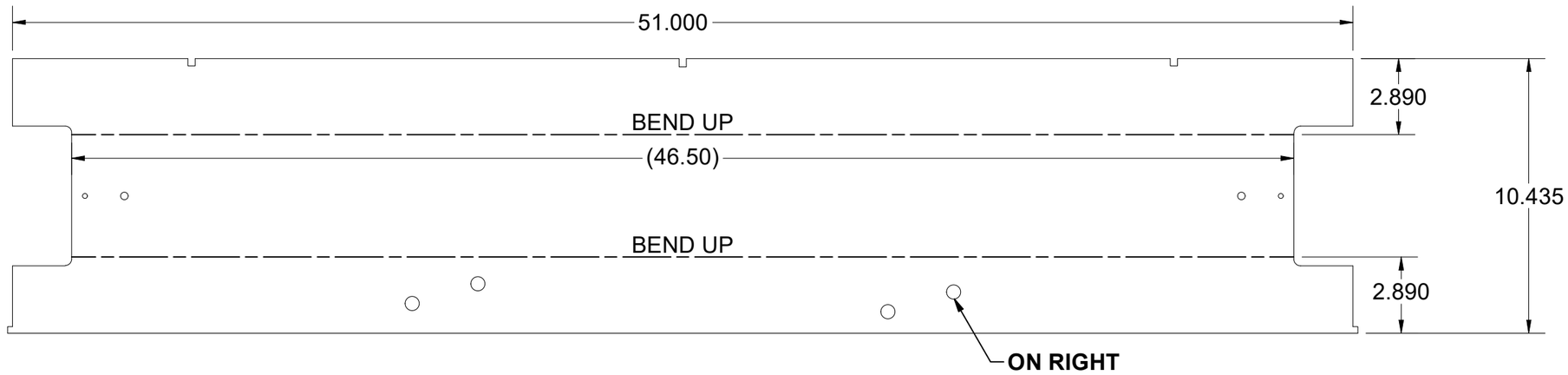
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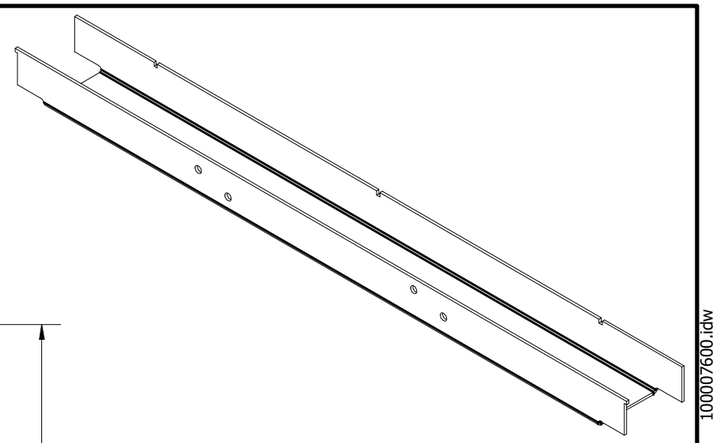


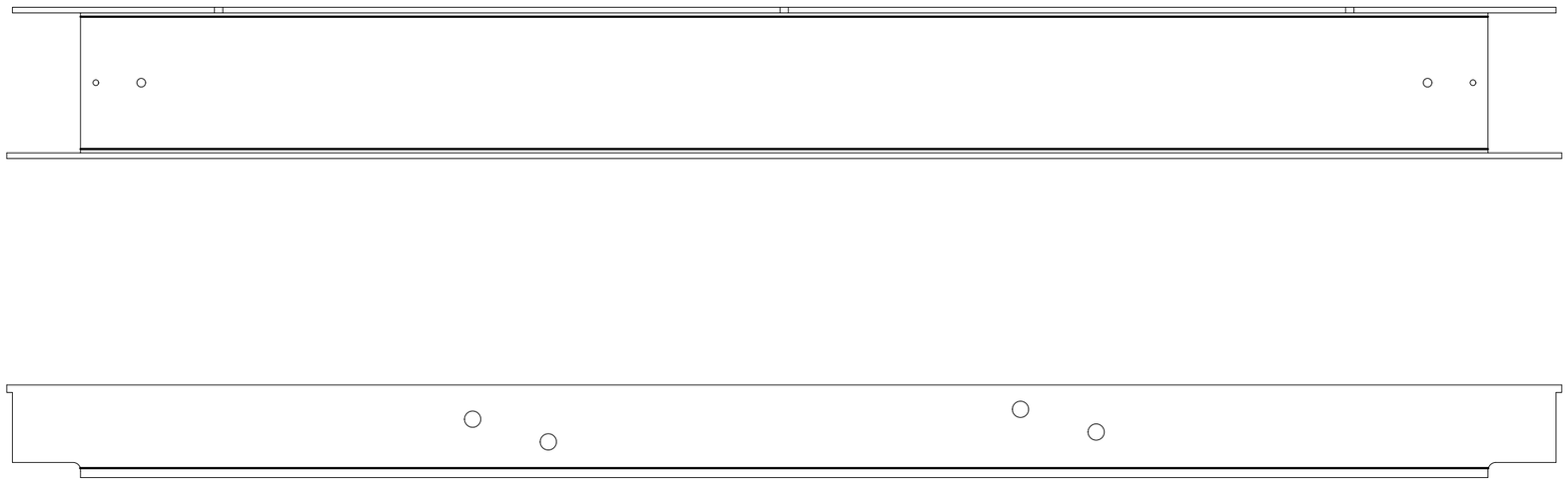
BEND TABLE				MATERIAL IFS: 100007735	Infrastructure JENSEN	©2026 Jensen Infrastructure - All rights reserved. All materials appearing as Jensen Infrastructure documents and the like are proprietary work product and are protected under U.S. copyright and other laws. Unless in conjunction with business conducted with Jensen Infrastructure , any use of Jensen Infrastructure work product without express, written consent is prohibited, and recipient is prohibited from distributing any and all work product to non-approved third parties under penalty of civil action. This product shall only be produced in a Jensen Infrastructure facility.	NAME & DESCRIPTION: 200101818		REV: B-2-1
BEND RADIUS	V-OPENING	BEND ANGLE	BEND DEDUCTION	MATERIAL THK: 0.25			Name Plate Backing Plate, Standard Interior, Center Tab, Steel		
-	-	- 0	-	MAT DESCRIPTION: STL ASTM A36 SM-HRPO RAW .250	527 Dunn Circle, Sparks, NV 89431 775-352-2716 FAX: 755-358-8127 JENSENMETALTECH.COM		WEIGHT: 1.871 lbmass	DRAWN BY: M. Newman	SHEET: 9 OF 15
							CREATED: 6/3/2025	MODIFIED: 10/19/2026	

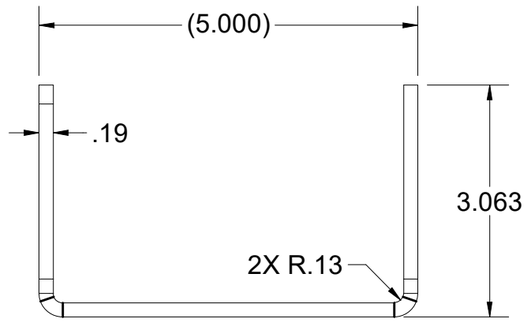
100007600.idw

NOT SYMMETRICAL









BEND TABLE			
BEND RADIUS	V-OPENING	BEND ANGLE	BEND DEDUCTION
0.125	2	90	0.345

MATERIAL IFS: 100007821

MATERIAL THK: 0.1875

MAT DESCRIPTION: SHT STL GR80 SM-HRPO RAW .1875

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NAME & DESCRIPTION: 200102030 Door Component Steel Channel

REV: B-2-1

WEIGHT: 27.281 lbmass

DRAWN BY: M. Newman

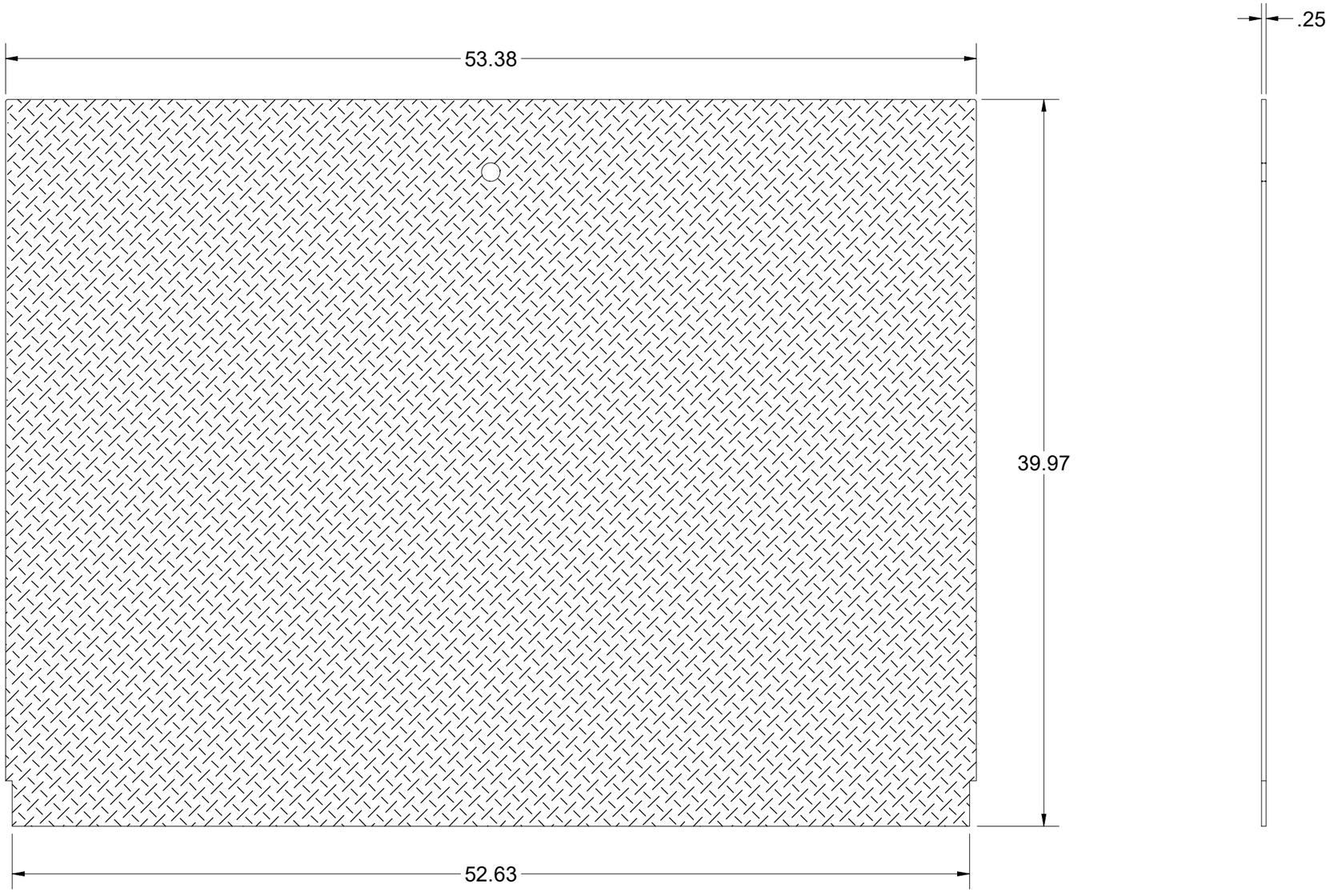
SHEET: 10 OF 15

CREATED: 6/3/2025

MODIFIED: 10/19/2026

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SYMMETRICAL



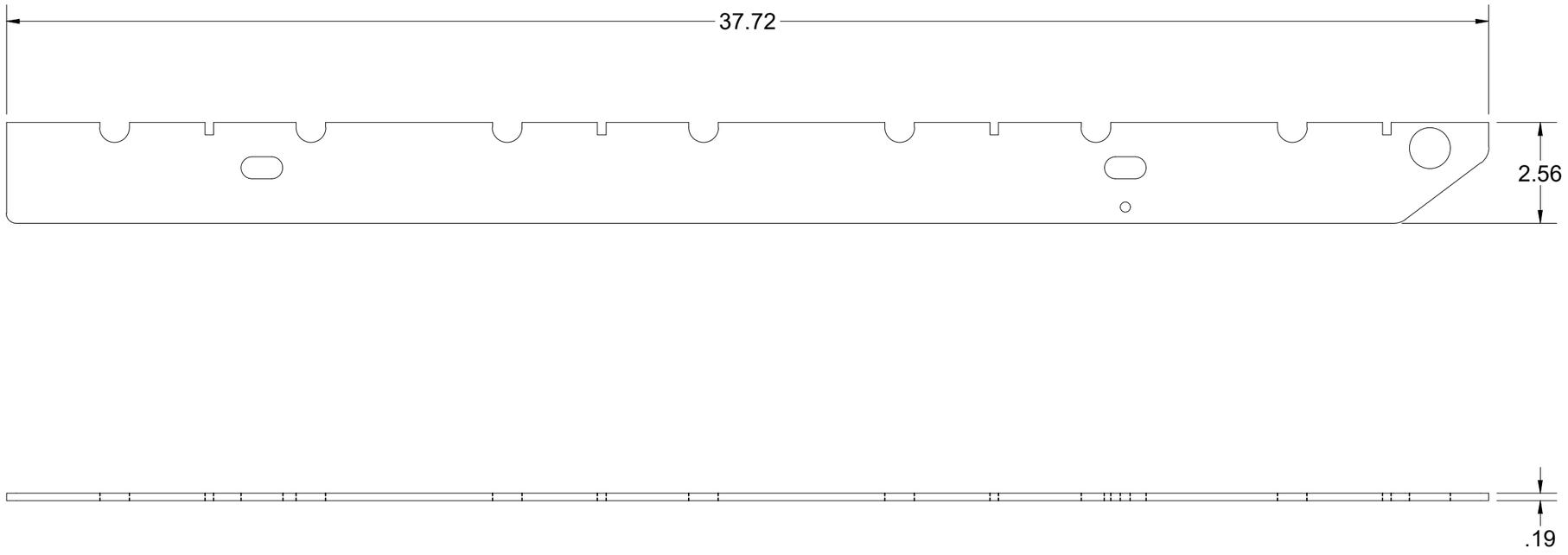
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BEND TABLE				MATERIAL IFS: 100007736
BEND RADIUS	V-OPENING	BEND ANGLE	BEND DEDUCTION	MATERIAL THK: 0.25
-	-	- 0	-	MAT DESCRIPTION: SHT STL CQ DP RAW .25 - 36 KSI YIELD

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NAME & DESCRIPTION: 200102031 Door Component Steel Plate, Bottom		REV: B-2-1
WEIGHT: 166.618 lbmass	DRAWN BY: M. Newman	SHEET: 11 OF 15
CREATED: 6/3/2025	MODIFIED: 10/19/2026	



BEND TABLE				MATERIAL IFS: 100007821
BEND RADIUS	V-OPENING	BEND ANGLE	BEND DEDUCTION	MATERIAL THK: 0.1875
-	-	- 0	-	MAT DESCRIPTION: SHT STL GR80 SM-HRPO RAW .1875

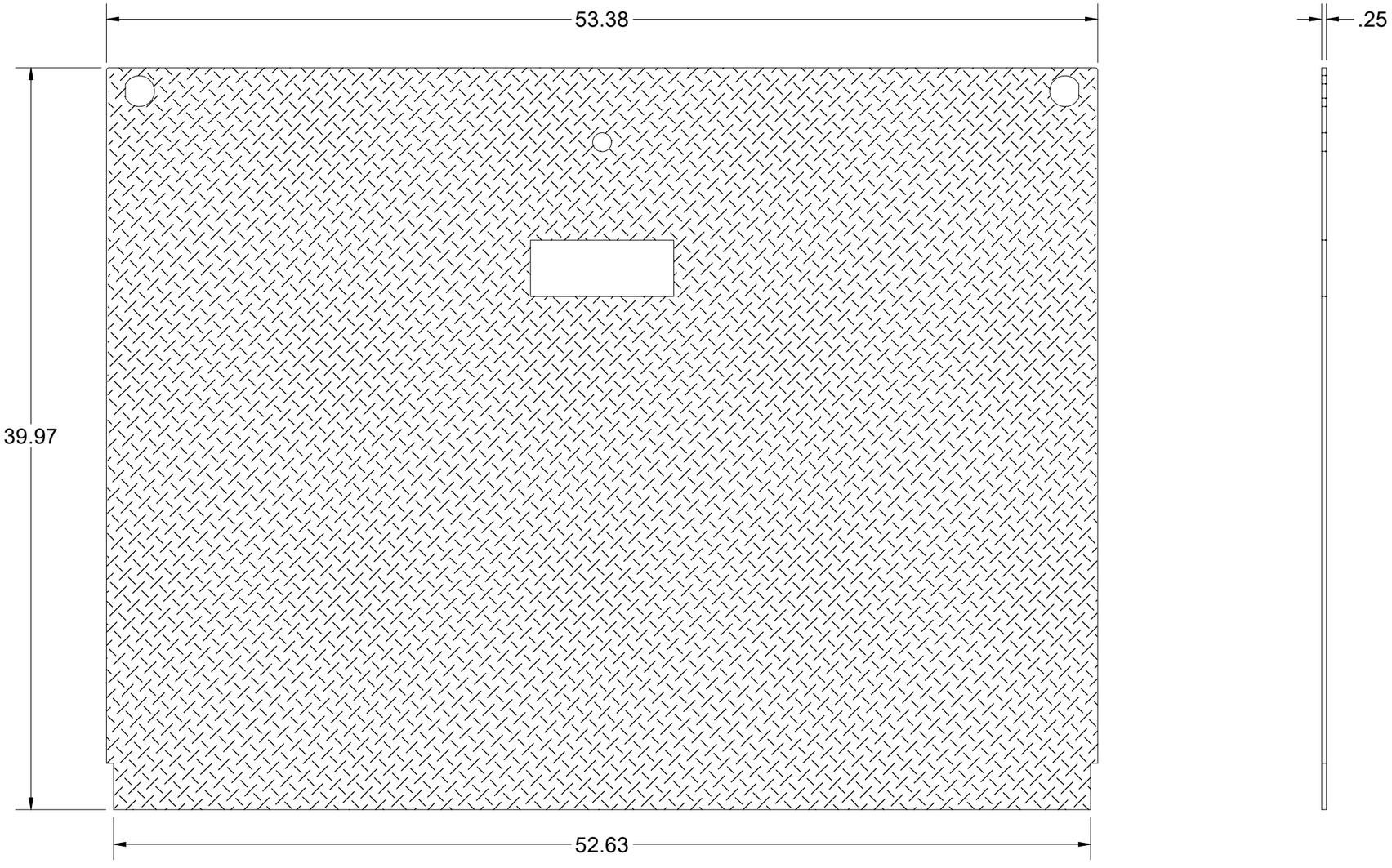
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NAME & DESCRIPTION:		REV:
200102032 Door Component Steel Side Bar		B-2-1
WEIGHT: 4.801 lbmass	DRAWN BY: M. Newman	SHEET: 12 OF 15
CREATED: 6/3/2025	MODIFIED: 10/19/2026	

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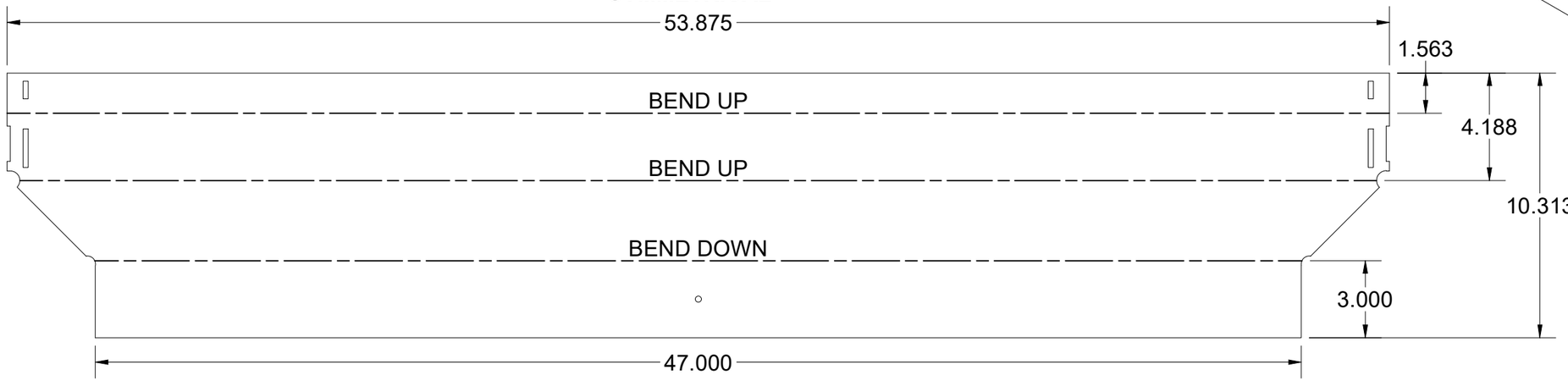
SYMMETRICAL

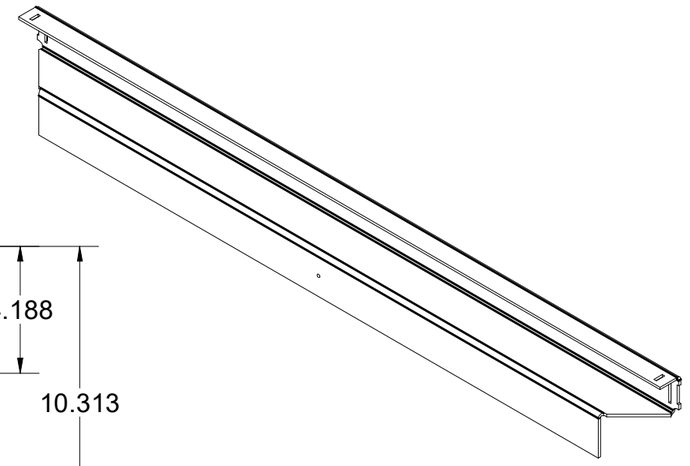


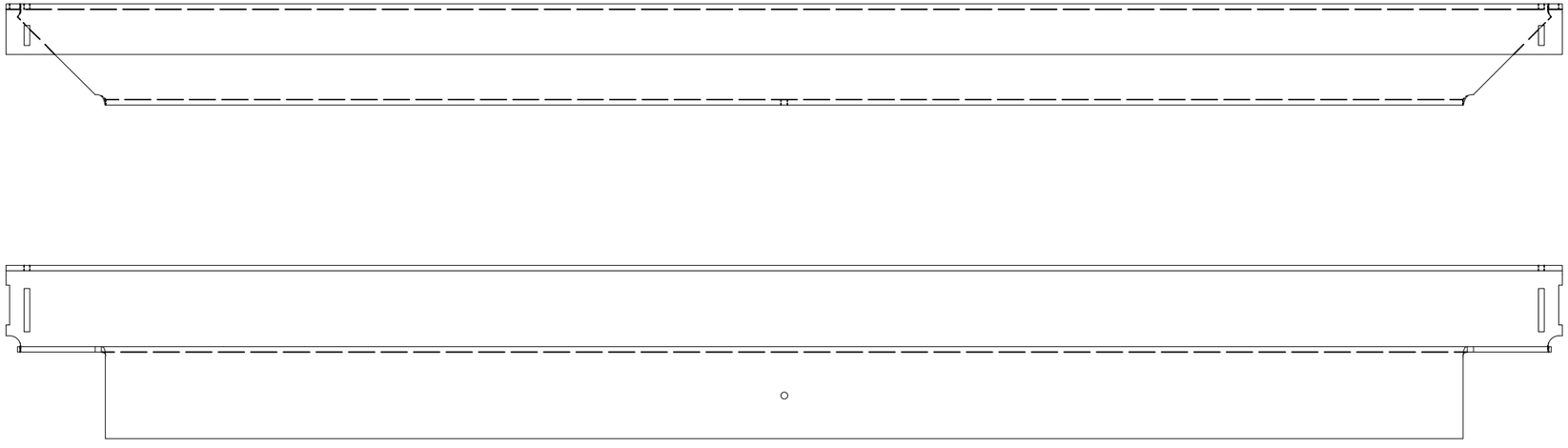
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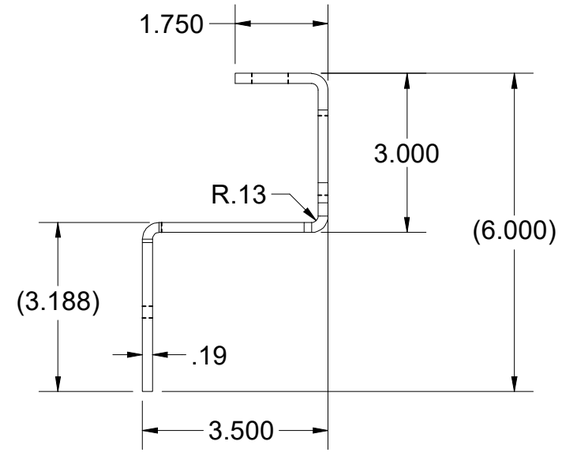
BEND TABLE				MATERIAL IFS: 100007736	Infrastructure JENSEN 527 Dunn Circle, Sparks, NV 89431 775-352-2716 FAX: 755-358-8127 *JENSENMETALTECH.COM*	©2026 Jensen Infrastructure - All rights reserved. All materials appearing as Jensen Infrastructure documents and the like are proprietary work product and are protected under U.S. copyright and other laws. Unless in conjunction with business conducted with Jensen Infrastructure , any use of Jensen Infrastructure work product without express, written consent is prohibited, and recipient is prohibited from distributing any and all work product to non-approved third parties under penalty of civil action. This product shall only be produced in a Jensen Infrastructure facility.	NAME & DESCRIPTION: 200102034 Door Component Steel Plate, Top Nameplate		REV: B-2-1
BEND RADIUS	V-OPENING	BEND ANGLE	BEND DEDUCTION	MATERIAL THK: 0.25					
-	-	- 0	-	MAT DESCRIPTION: SHT STL CQ DP RAW .25 - 36 KSI YIELD			WEIGHT: 164.458 lbmass	DRAWN BY: M. Newman	SHEET: 13 OF 15
							CREATED: 6/3/2025	MODIFIED: 10/19/2026	

SYMMETRICAL









BEND TABLE				MATERIAL IFS: 100007734
BEND RADIUS	V-OPENING	BEND ANGLE	BEND DEDUCTION	MATERIAL THK: 0.1875
0.125	2	90	0.375	MAT DESCRIPTION: STL ASTM A36 SM-HRPO 60X120 RAW .1875

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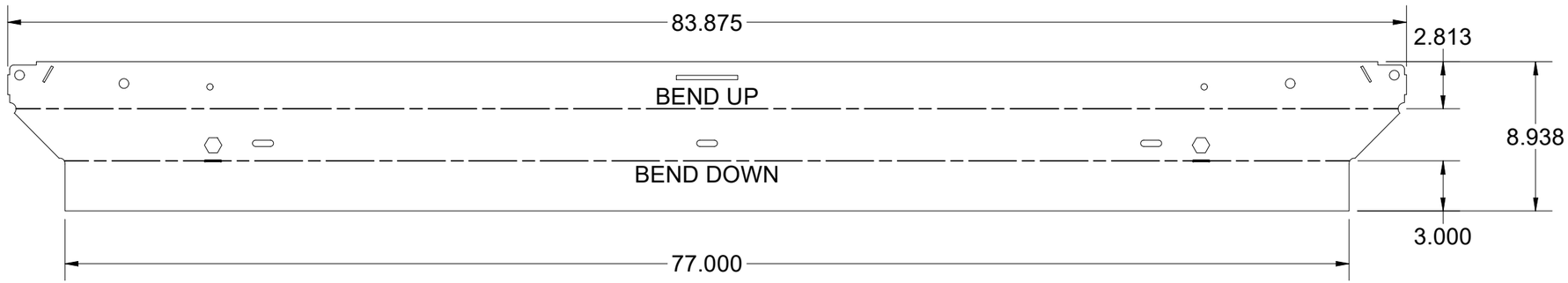
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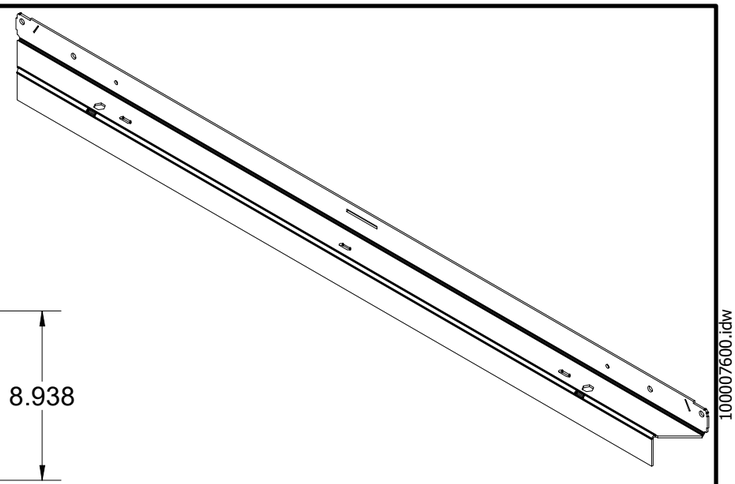
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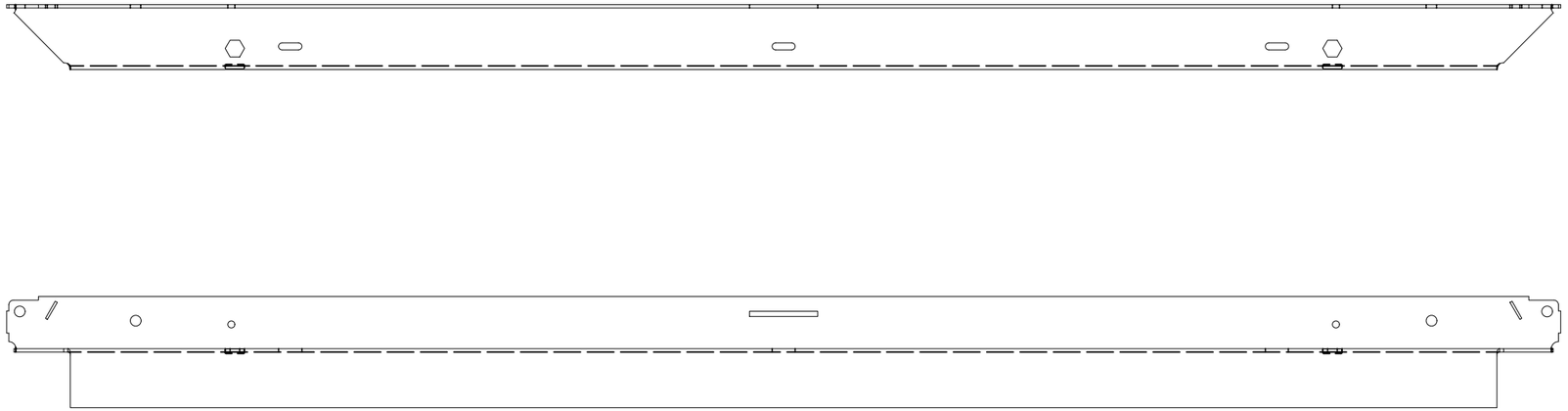
NAME & DESCRIPTION: 200102036 Frame Component Steel Frame End, Adjustable		REV: B-2-1
WEIGHT: 28.559 lbmass	DRAWN BY: M. Newman	SHEET: 14 OF 15
CREATED: 6/3/2025	MODIFIED: 10/19/2026	

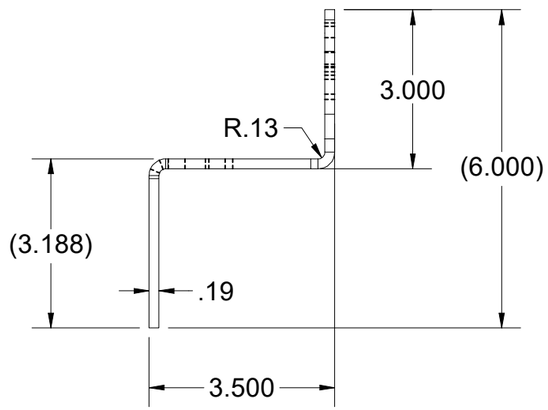
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SYMMETRICAL









BEND TABLE				MATERIAL IFS: 100007734
BEND RADIUS	V-OPENING	BEND ANGLE	BEND DEDUCTION	MATERIAL THK: 0.1875
0.125	2	90	0.375	MAT DESCRIPTION: STL ASTM A36 SM-HRPO 60X120 RAW .1875

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NAME & DESCRIPTION: 200102037 Frame Component Steel Frame Side, Adjustable		REV: B-2-1
WEIGHT: 38.630 lbmass	DRAWN BY: M. Newman	SHEET: 15 OF 15
CREATED: 6/3/2025	MODIFIED: 10/19/2026	

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